



# SuperKEKB damping ring timing system and event controls for simultaneous top-up injections for 4 storage rings

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# Contents

- ◆ Injector linac and damping ring
- ◆ Event based controls
- ◆ Synchronization between linac and rings
- ◆ Damping ring timing
- ◆ Conclusions

# Particle accelerators at KEK

Several Accelerator Projects are Running

**e-/e<sup>+</sup> Linac should inject beams into SuperKEKB (HER, LER), PF, PF-AR storage rings**

**Mt. Tsukuba**

**J-PARC  
(at Tokai Site)**

**(Super)KEKB**

**PF-AR**

**ATF**

**STF**

**cERL**

**PF**

**Linac**

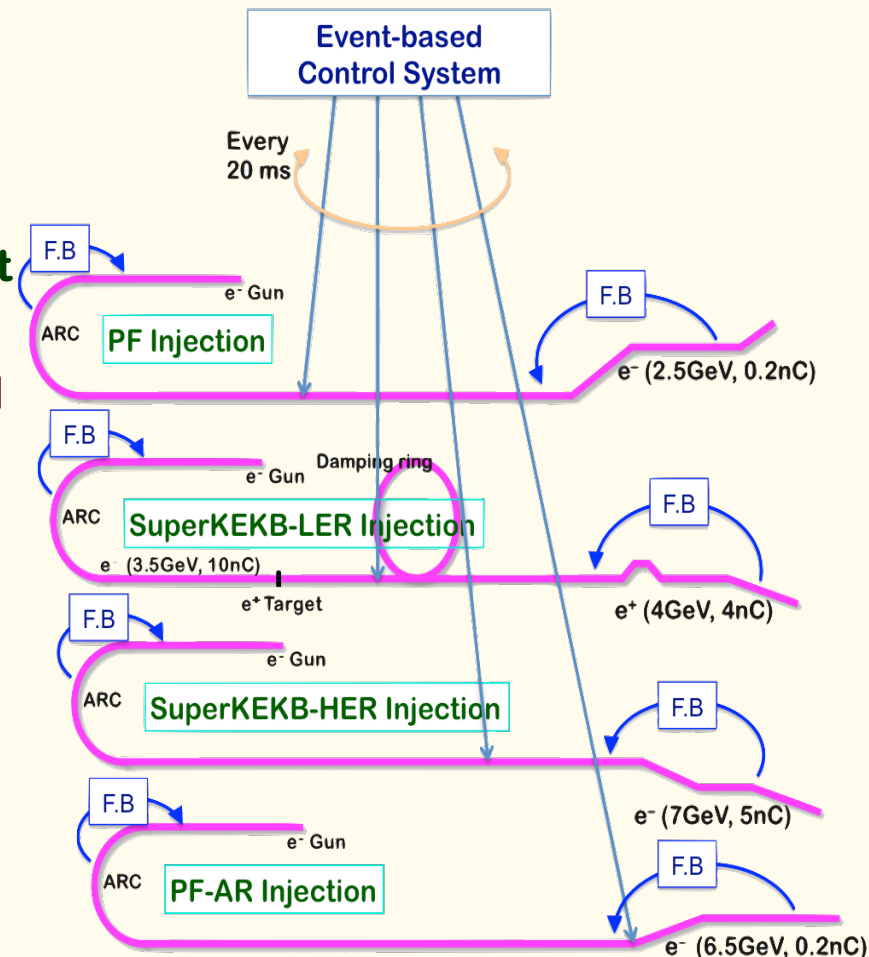
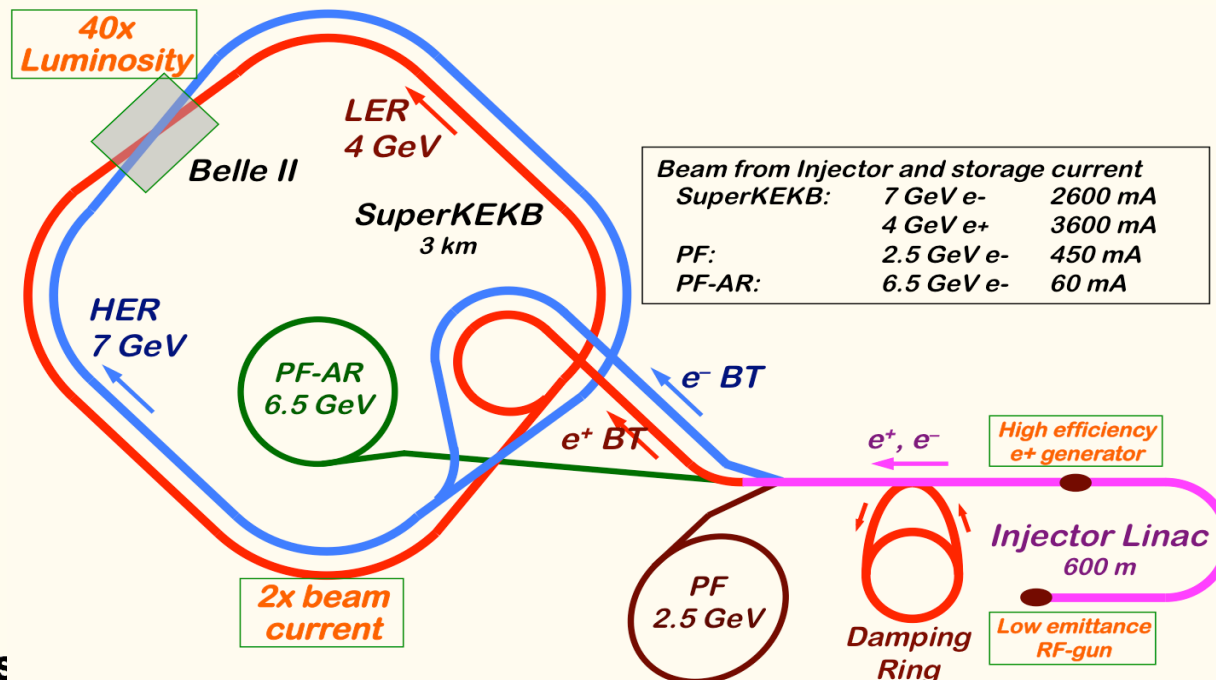
50km from Tokyo  
70km to Tokai  
300km to Kamioka





# Mission of Electron/positron Injector in SuperKEKB

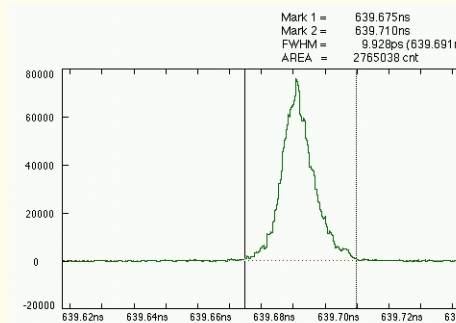
- ❖ For 40-times higher luminosity in SuperKEKB collider
- ❖ Low emittance & low energy spread injection beam with 4-5 times more beam current
  - ✧ New high-current photo-cathode RF gun
  - ✧ New positron capture section
  - ✧ Damping ring construction
  - ✧ Optimized beam optics and correction
  - ✧ Precise beam orbit control with long-baseline alignment
  - ✧ Simultaneous top-up injection to DR/HER/LER/PF/PFAR
- ❖ Balanced injection for the both photon science and elementary particle physics experiments



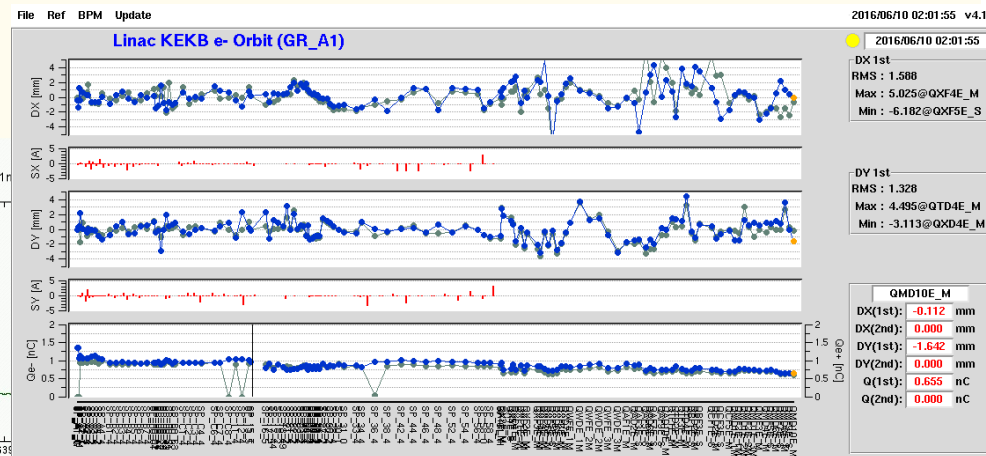
The single injector would behave as multiple injectors to multiple storage rings by the concept of virtual accelerator

# Development of Photo-cathode RF Gun

- ◆ Succeeded in injection during SuperKEKB Phase 1 commissioning for 11 days
- ◆ Employs Yb-doped-fiber and Nd/Yb:YAG laser, Ir5Ce/Ir2Ce cathode, QTWSC or cutdisk structures
- ◆ Stability improving
- ◆ Beam instrumentation improvements and comparison with simulation codes underway
- ◆ Secondary RF gun is being constructed as a backup
- ◆ Incorporate suggestions by review committee for availability and so on

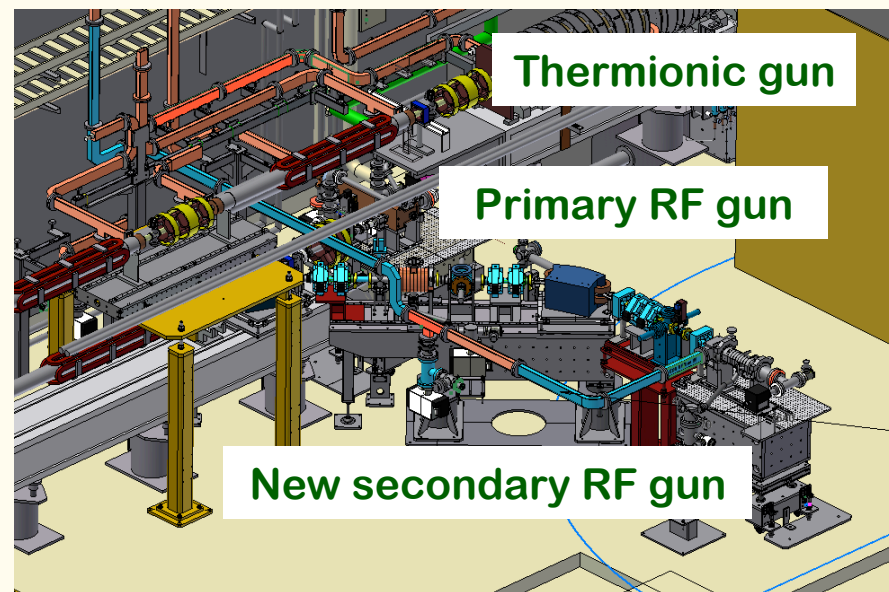
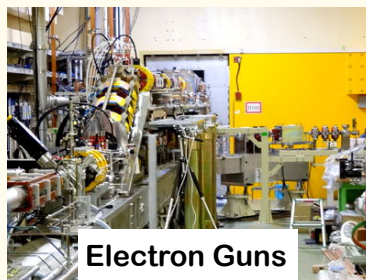
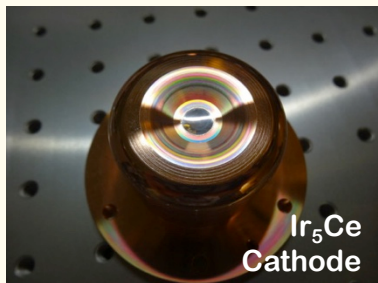
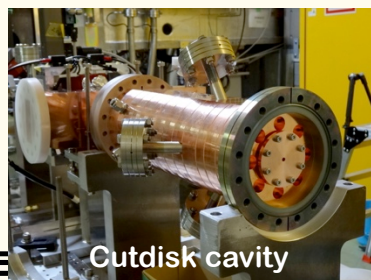


Bunch width

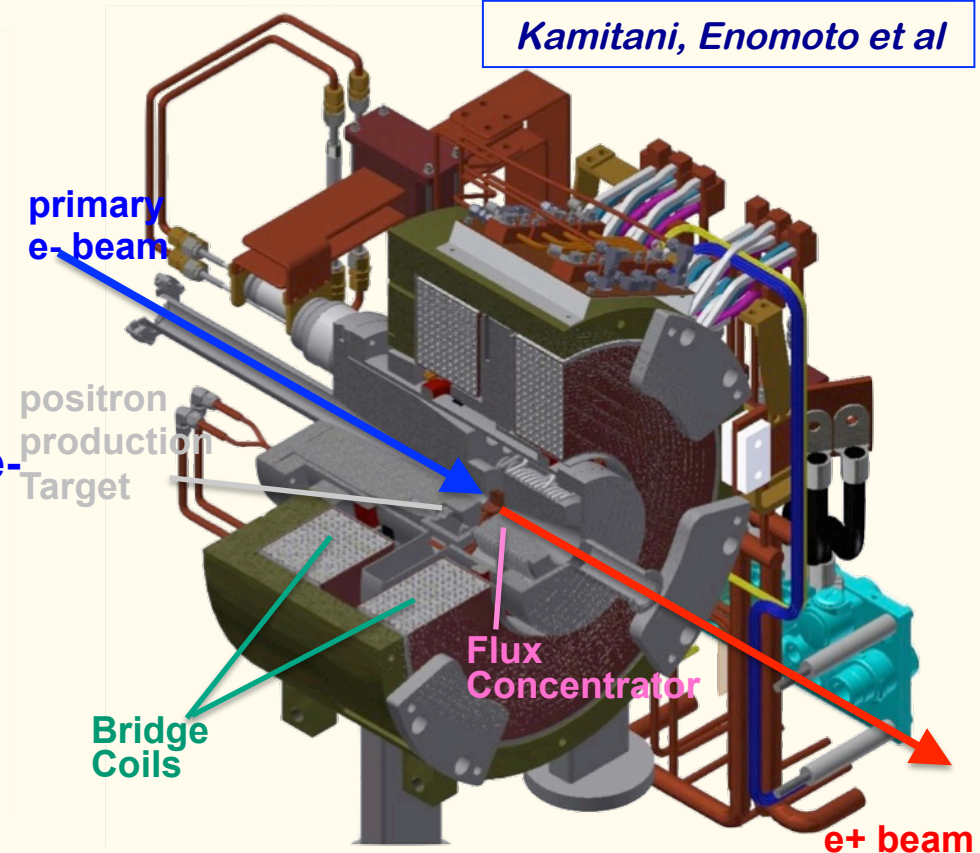
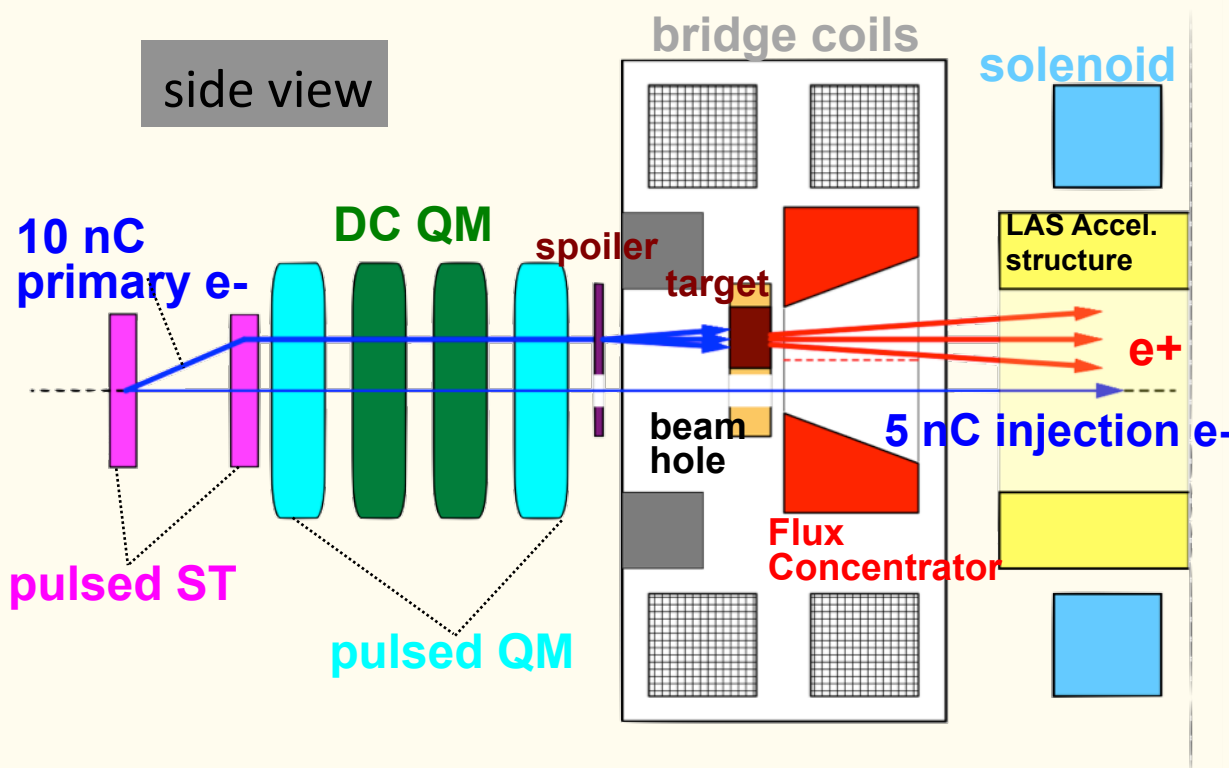


Beam orbit measurement

SP\_16\_5 Current : DX=[0.97, 0.00] DY=[1.45, 0.00] Qe=[0.83, 0.00] chg threshold A SP\_A1\_G 1st 0.1 [nC] peak hold (60sec) resize



# Positron generation for SuperKEKB



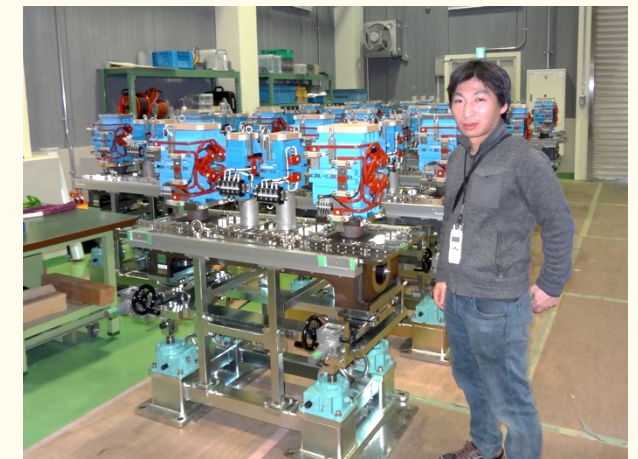
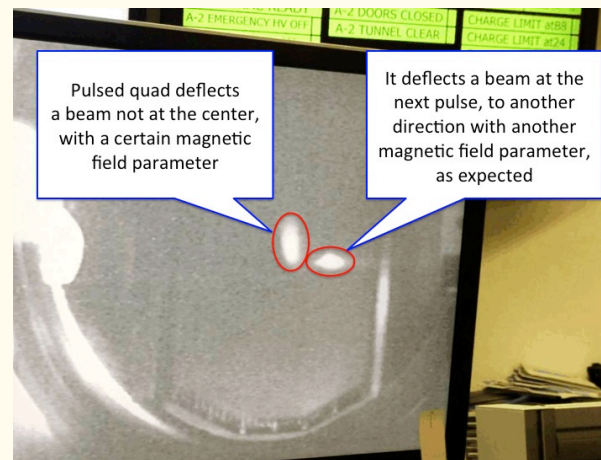
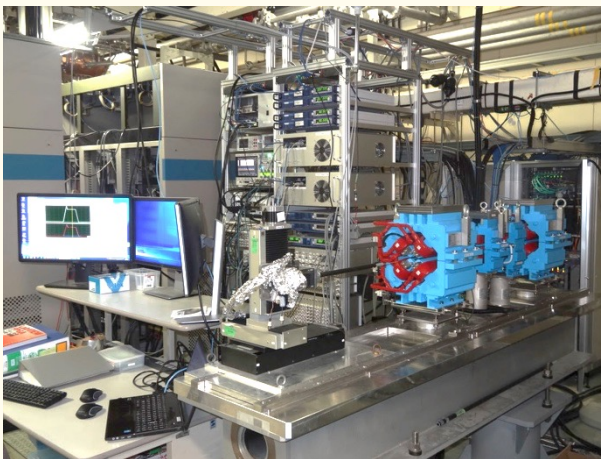
- New positron capture section after target with Flux concentrator (FC) and large-aperture S-band structure (LAS)
- Satellite bunch (beam loss) elimination with velocity bunching
- Pinhole (2mm) for passing electrons beside target (3.5mm)
- Replacement mechanism even under higher radiation
- Resolving recent discharge difficulties at maximum field



# Development and installation of pulsed magnets

- ❖ Pulsed magnets and power supplies will be installed in 2017 for resource optimization
- ❖ 30 quads, 36 steerings, 2 bends, 13 girders are being fabricated and installed
- ❖ Quads with advanced design at 1 mH, 330 A, 340 V, 1 ms with energy recovery up to 75%
- ❖ Small form factor of 19 inch width and 3U height each
- ❖ Steering power supplies were also developed in-house
- ❖ Essential for SuperKEKB low emittance injection and simultaneous top-up injections
- ❖ 4+1 ring injections with virtual accelerator concept

*Enomoto, Natsui et al*

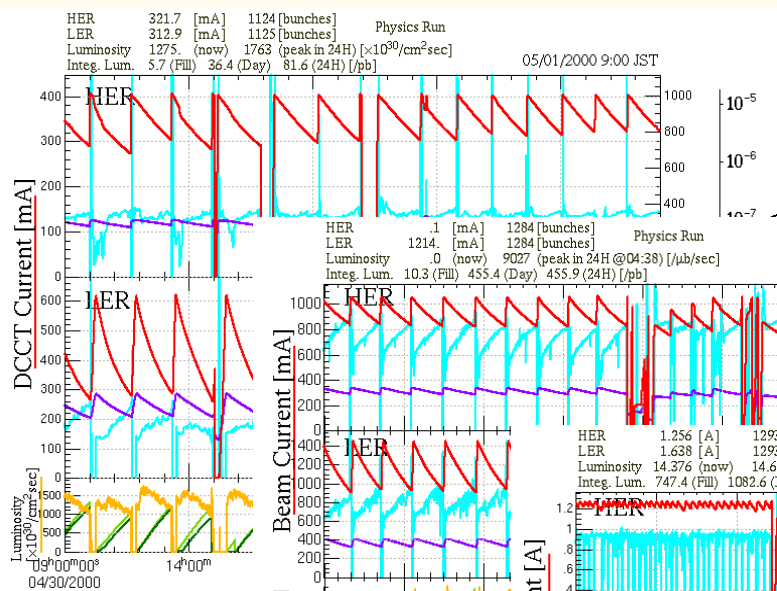


- ❖ Long term tests at a stand
- ❖ Satisfies specifications
- ❖ Control synchronization

- ❖ Beam test with two quads
- ❖ Successful fast beam switches
- ❖ Switching features are confirmed

- ❖ Girders are tested as well
- ❖ In-house drawings to save rsc.
- ❖ 0.1mm alignment precision
- ❖ Ready for Phase-3 upgrade

## KEKB Operation Improvement (base of SuperKEKB)



## May.2000

**Apr.2003**

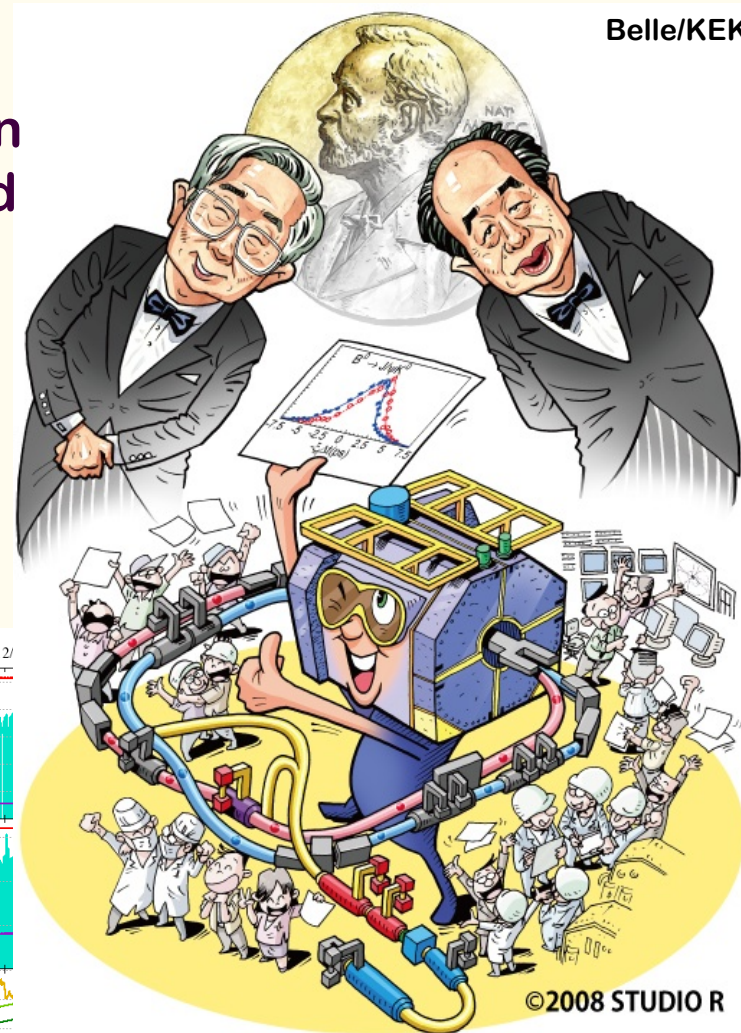
## Dual Bunch $e^+$

## Feb.2005 Continuous Injections

## Dec.2008

## Crab Cavities and Simultaneous Top-up Injection

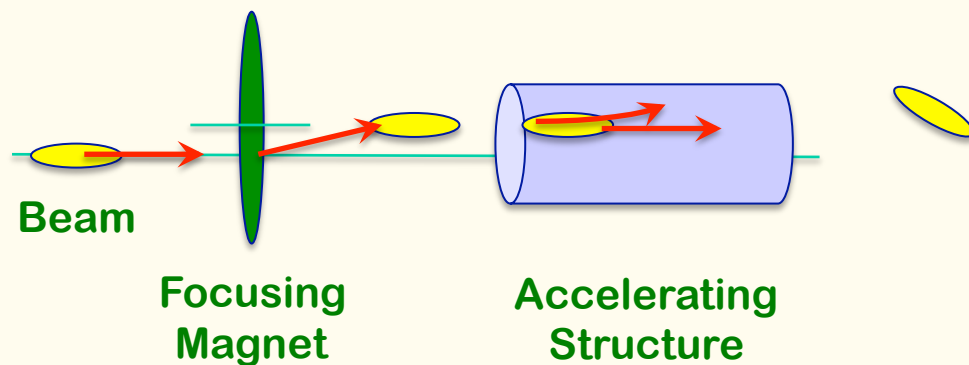
SuperKEKB may also need much modification during operation period



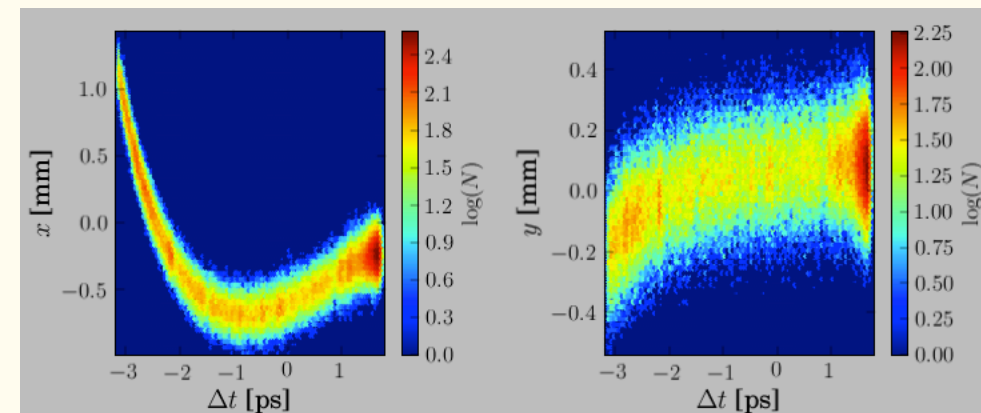


# Emittance Preservation

- ◆ If Device is off center of the beam
  - ❖ Focusing magnet (quad) kicks the beam bunch
  - ❖ Accelerating structure (cavity) excites wakefield, to bend the tail
- ◆ Distorted bunch in banana shape
  - ❖ Emittance dilution or blow-up
  - ❖ Depending on the beam optics and the beam charge
- ◆ Orbit correction and alignment management are crucial to preserve the emittance along linac



Sugimoto et al.



Transverse distribution in time direction

# Main features of controls at KECB

## ◆ EPICS as Main control Software Toolkit

- ❖ Provided a robust basis of equipment controls
- ❖ Reduced software design efforts much

## ◆ Scripting Languages for Operational Software

- ❖ SADscript/Tk, Python/Tk, Tcl/Tk used much
  - ✧ Especially, SADscript as a bridge btw. Accelerator simulation, Numeric manipulation, Graphic interface and EPICS controls
- ❖ Bright new idea in the morning meeting could make the operation much advanced in the evening
  - ✧ Great tool to optimize the operation



# SuperKEKB Controls

## ◆ Inherit Good part of KEKB Controls

- ❖ EPICS

- ❖ Scripting languages

## ◆ EPICS Channel Access (CA) Everywhere

- ❖ Embed EPICS control software (IOC) everywhere possible

- ❖ Reduce efforts on protocol design, testing, etc

## ◆ Dual Tier: Another layer in addition to EPICS/CA

- ❖ Event system helps EPICS with another channel/layer

- ❖ Additional functionality, synchronization and speed

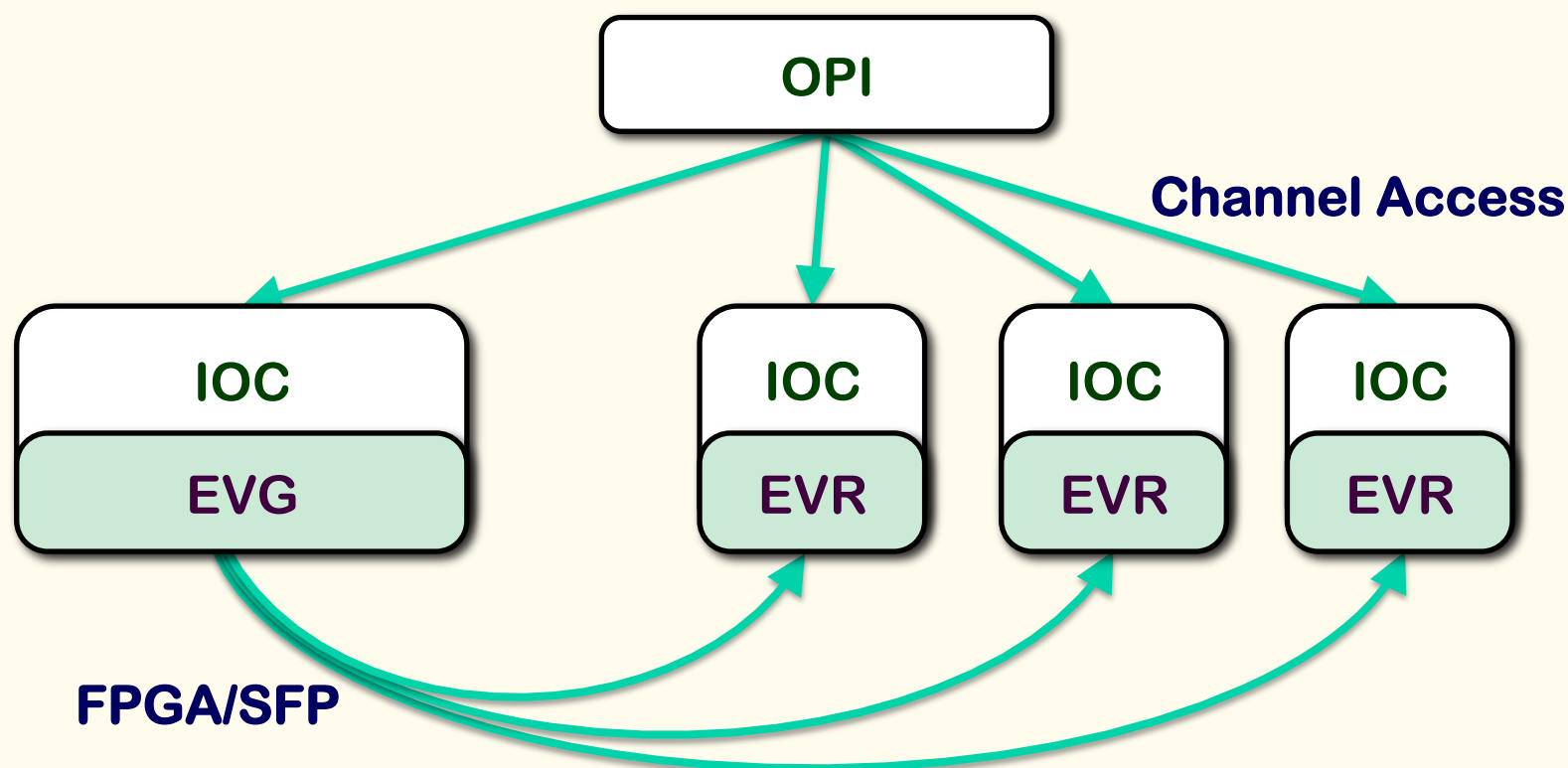
# Dual-tier Controls

## ◆ IOC controls via Conventional EPICS CA

✧ Above 1ms, ordered controls

## ◆ Fast FPGA controls via SFP/Fiber (MRF)

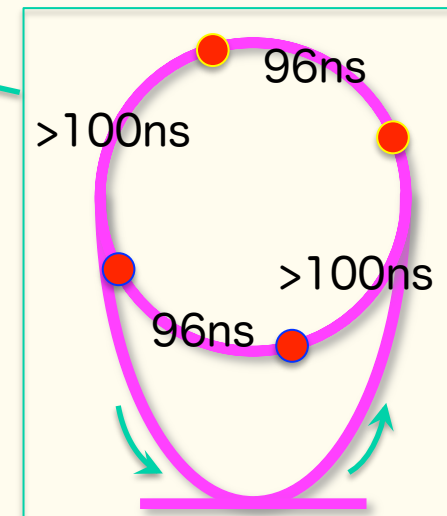
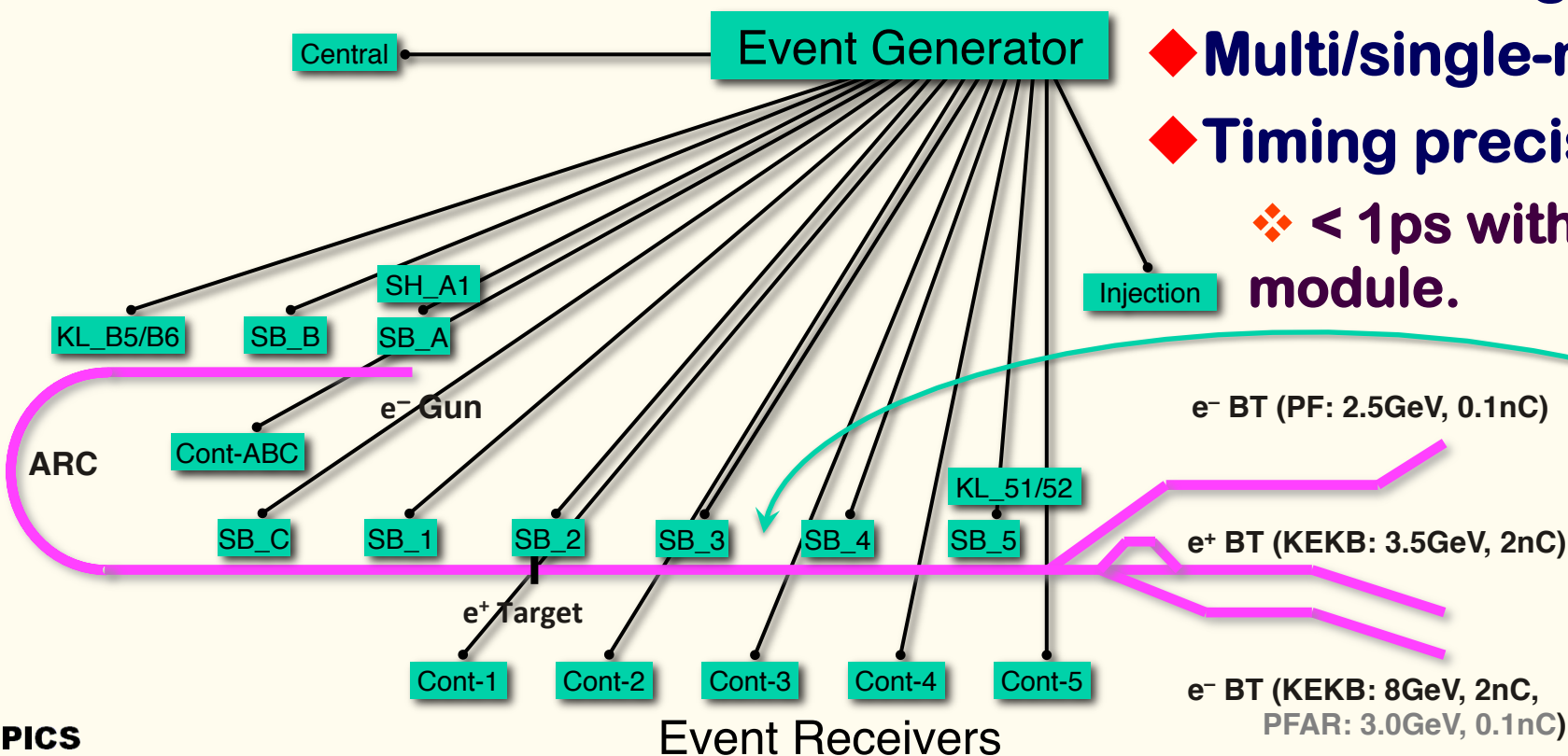
✧ 10ps ~ 100ms, 114MHz synchronous controls





# Event System for Simultaneous Top-up Injection

- ◆ Fast, global and synchronous controls
- ◆ MRF's series-230 Event Generator / Receivers
- ◆ VME64x and VxWorks v6.8
- ◆ EPICS R3.14.12 with mrfioc2 devsup
- ◆ ~50 event timing receivers
- ◆ ~30 FPGA-based event receivers
- ◆ 114.24MHz event rate, 50Hz fiducials
- ◆ More than **200** dynamic 50Hz Analog/Timing param.
- ◆ Multi/single-mode fiber
- ◆ Timing precision is  $< 10\text{ps}$ .
- ◆  $< 1\text{ps}$  with external module.





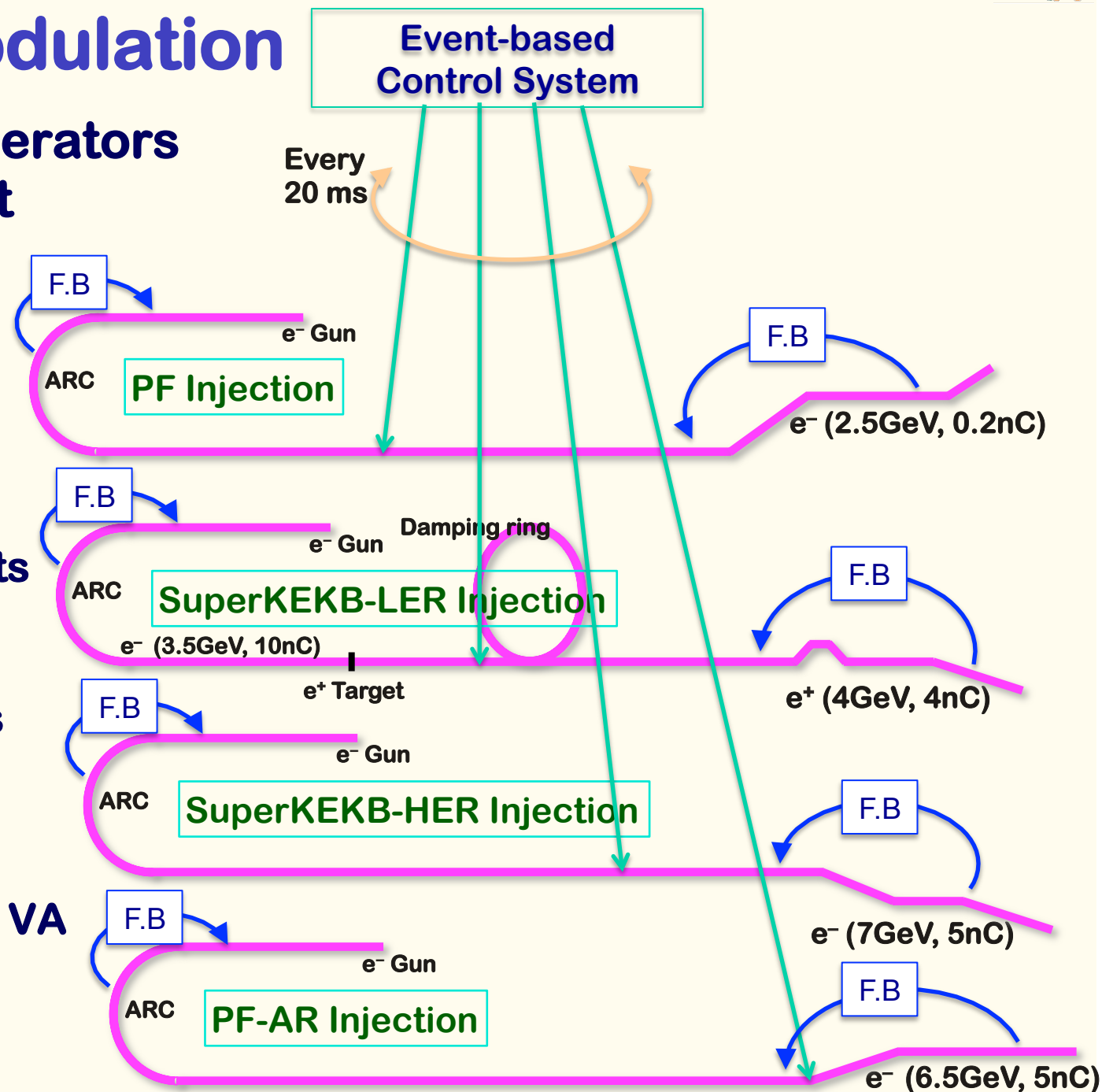
# Pulse-to-pulse modulation

## ◆ Four PPM virtual accelerators for SuperKEKB project

Based on  
Dual-tier controls with  
EPICS and event-system

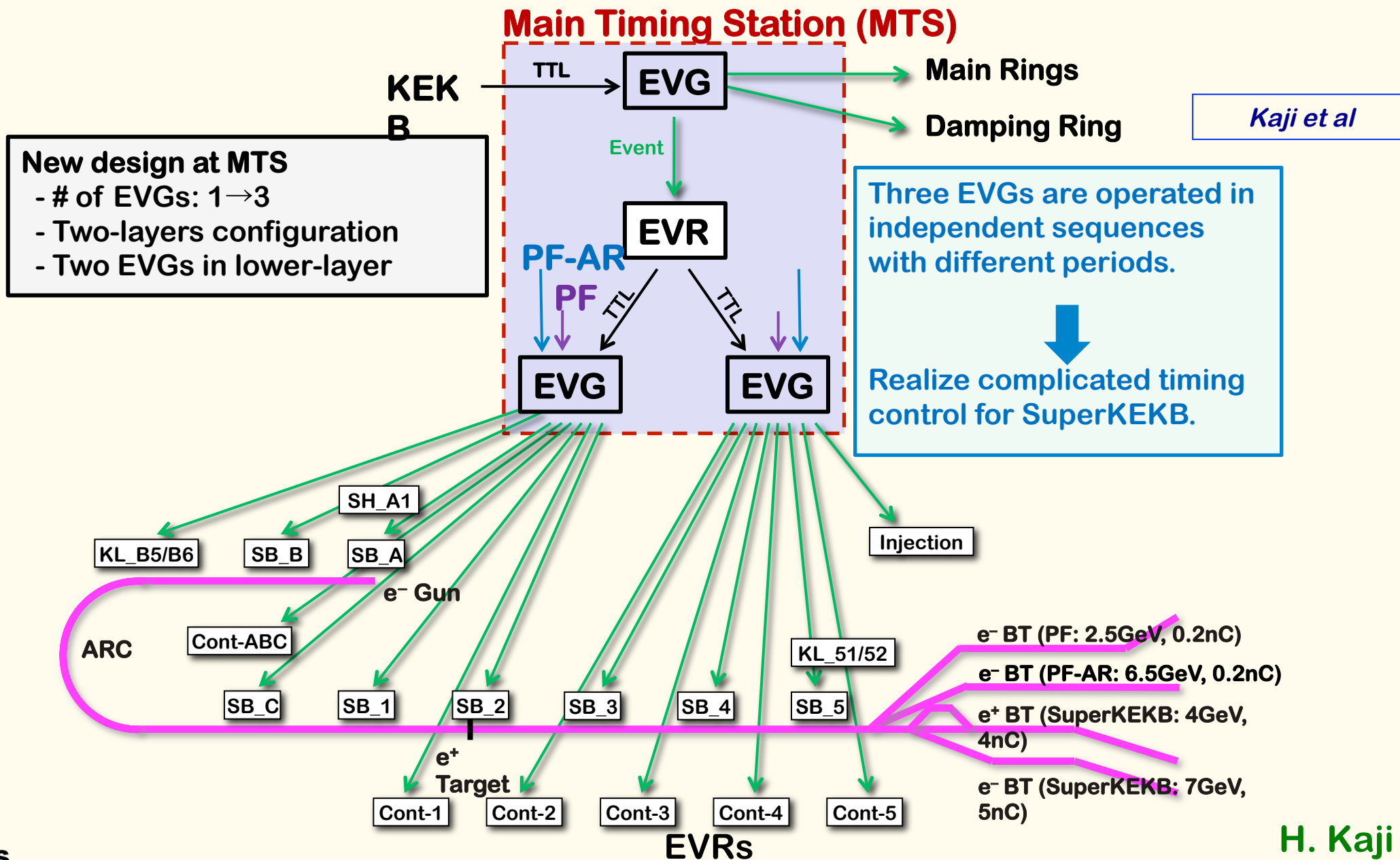
Independent parameter sets  
for each VA (20ms)  
>200 parameters  
for equipment controls  
many more  
for beam controls

maybe with additional PPM VA  
of stealth beam  
for measurement



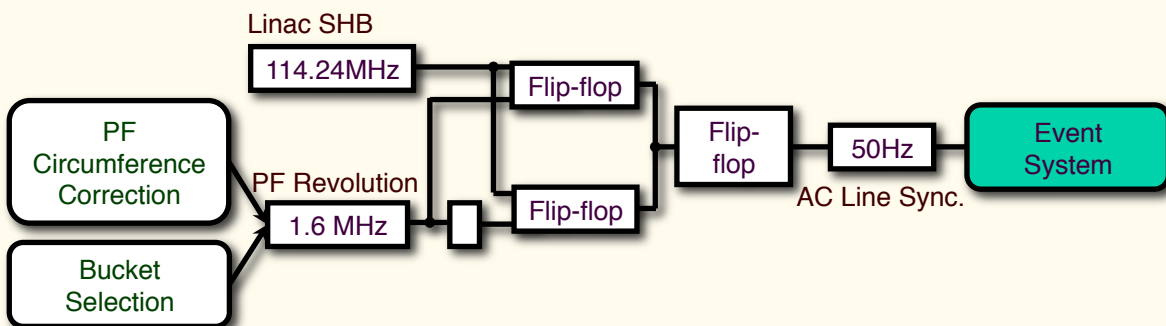


# Possible Configuration for SuperKEKB

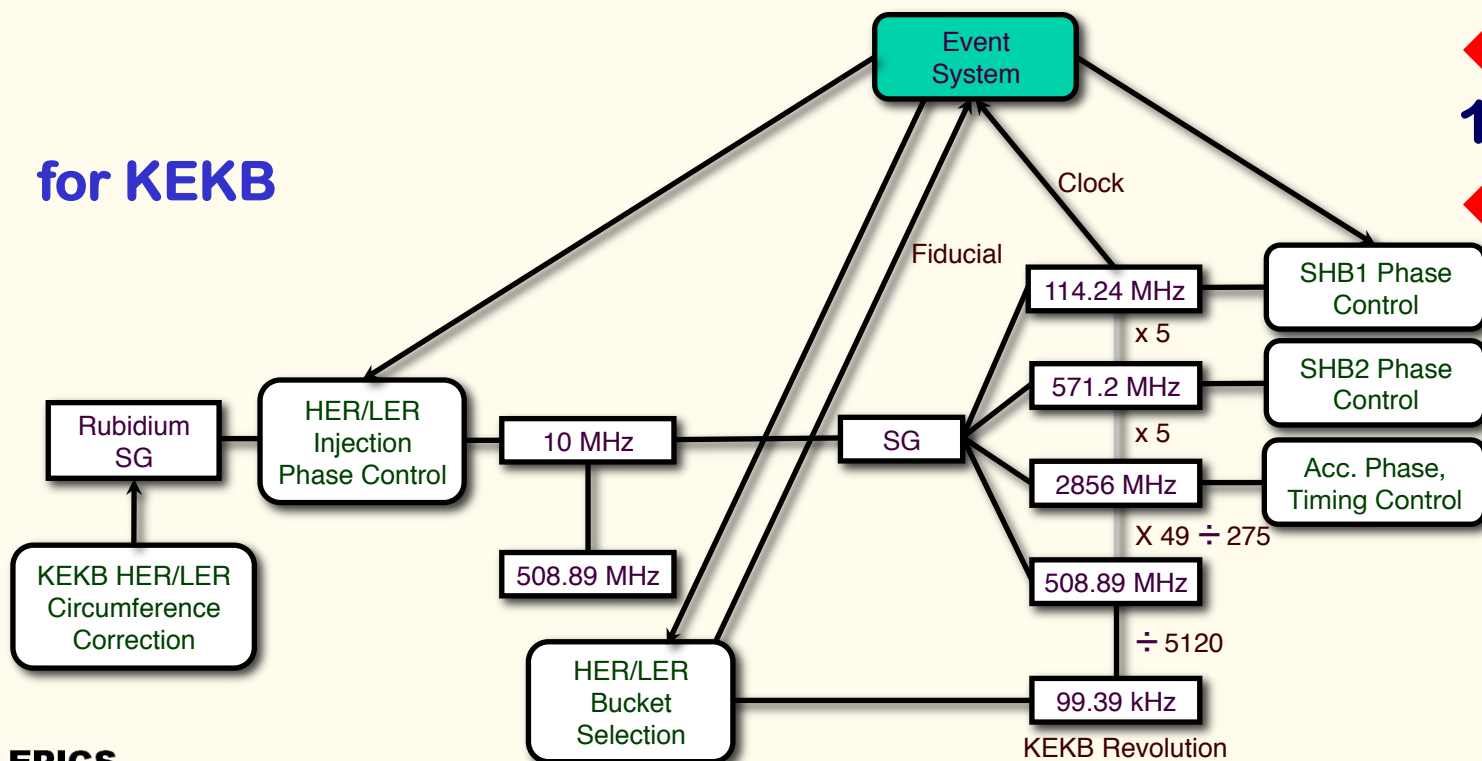


# KEKB (old) Synchronization Scheme

for PF



for KEKB



◆ Synchronization Req.

❖ KEKB : < 30ps

❖ PF : < 300~700ps

◆ Linac rf is Synchronized to KEKB rf

◆ Event Clock is 114.24MHz

◆ We have to manage

❖ Circumference compensation

❖ Bucket selection

❖ Injection phase controls



# RF Clock Relation

- ◆ **2856MHz: Injector linac main RF - following SLAC convention**
- ◆ **571.2, 114.24MHz: Subharmonic bunchers**
  - ❖ **Bunching high-charge primary electron beam for positron generation**
- ◆ **508.9MHz: SuperKEKB ring RF (deep tunnel)**
  - ❖ **Integer relations**
    - ✧ **common freq.  $10.385 == 114.24 / 11 == 571.2 / (11 \times 5) == 2856 / (11 \times 5 \times 5)$**
    - ✧ **common freq.  $10.385 == 508.9 / 49$**
  - ❖ **Continuous circumference compensation (CCC) changes RF clock**
    - ✧ **based on closed orbit measurement**
    - ✧  **$CCC \sim 10^{-6} / \text{year}, \sim 10^{-7} / \text{day}$**
  - ❖ **Injection timing jitter is only allowed up to 30 ps**
- ◆ **508.5MHz: PF-AR RF (shallower tunnel)**
  - ✧  **$CCC \sim 4 \times 10^{-6} / \text{year}, \sim 10^{-7} / \text{day}$**
- ◆ **500MHz: PF ring RF (even shallower)**
  - ✧  **$CCC \sim 2 \times 10^{-5} / \text{year}, \sim 4 \times 10^{-6} / \text{day}$**
  - ❖ **Injection timing jitter is allowed up to  $\sim 700$  ps**
- ◆ **Clock synchronization**
  - ❖ **Linac and SuperKEKB share the common rubidium clock source**
- ◆ **PF ring or PF-AR is injected based on accidental RF phase coincidence within 700 ps**



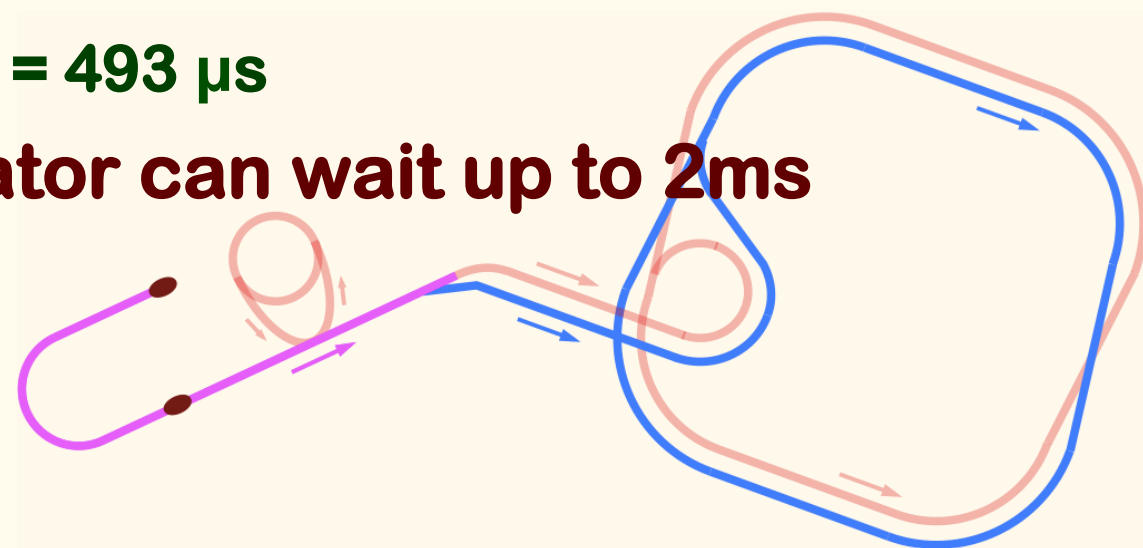
# Large delay for asynchronous rings

- ◆ Pulsed magnets need ~3 ms pre-trigger
- ◆ If EVG programmed carefully, SuperKEKB injections should be OK as linac and rings are synchronized
- ◆ For PF and PF-AR injections, realization of both accidental coincidence and large delay may introduce timing jitter, as the clocks has  $\sim 10^{-6}$  drifts because of continuous circumference compensation
- ◆ Needs careful prediction of timings (and RF phase)
  - ❖ Succeeded in the beam tests

# Electron Injection into SuperKEKB

## ◆ How much time we wait for injection

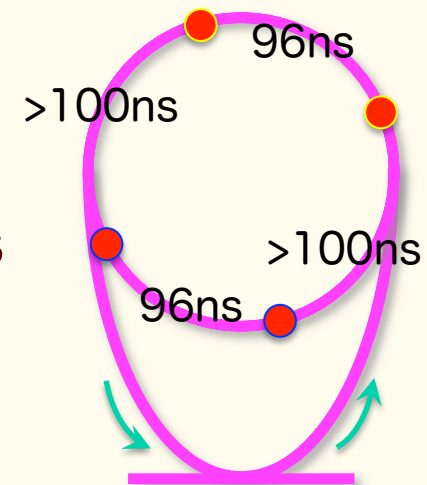
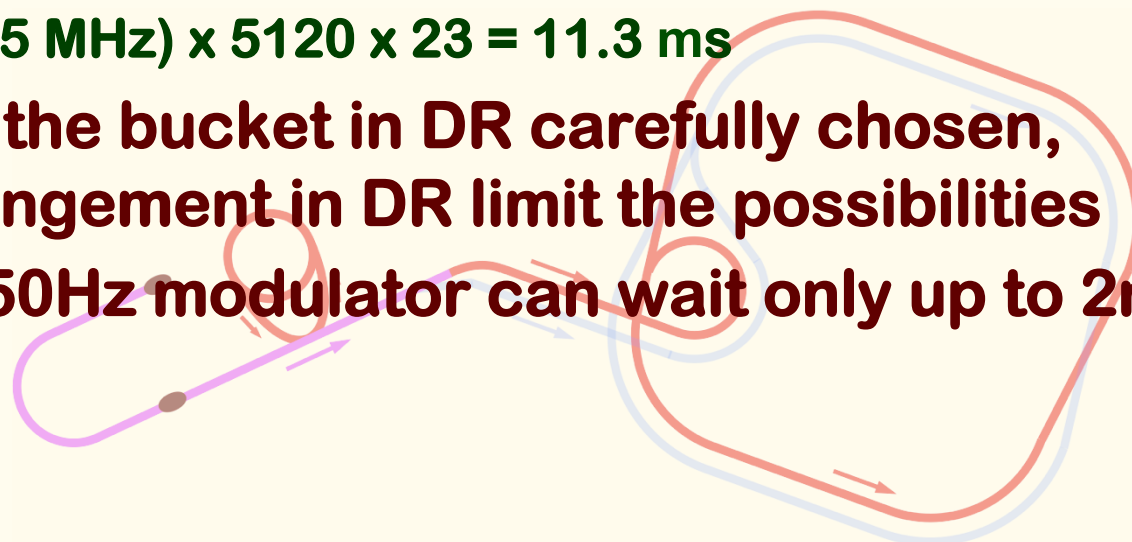
- ❖ Need to fill a bucket which has smaller bunch charge
- ❖ There are 5120 buckets (508.9 MHz) in SuperKEKB HER
- ❖ Linac can inject a beam bunch every 49 bucket (10.385 MHz)
- ❖ 5120 and 49 are coprime / disjoint
- ❖ An arbitrary bucket can be filled within
  - ✧  $96.3 \text{ ns (10.385 MHz)} \times 5120 = 493 \text{ } \mu\text{s}$
- ❖ High-power 50Hz modulator can wait up to 2ms



# Positron Injection into SuperKEKB

## ◆ Damping ring in the middle

- ❖ 40 ms damping while linac operate at 50 Hz
- ❖ Can accommodate 2 bunches x 2 pulses
- ❖ 2 bunches in a pulse are separated by 96.3 ns (10.385 MHz)
- ❖ Injection/extraction kickers rise/fall times are ~100 ns
- ❖ Harmonic number of 230 was chosen
  - ✧ to maximize the freedom, to make the size of the ring smaller
- ❖ An arbitrary bucket in MR can be filled within
  - ✧  $96.3 \text{ ns (10.385 MHz)} \times 5120 \times 23 = 11.3 \text{ ms}$
- ❖ Even though the bucket in DR carefully chosen, 4-bunch arrangement in DR limit the possibilities
- ❖ High-power 50Hz modulator can wait only up to 2ms

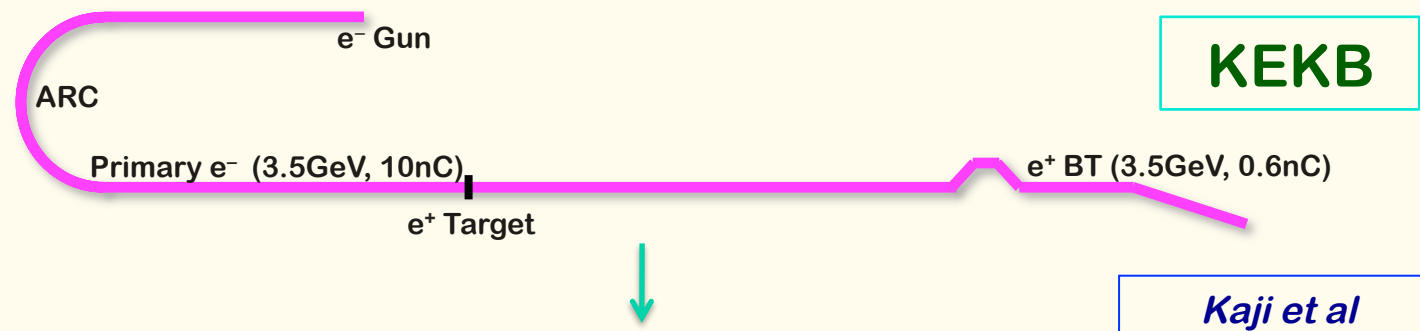




# Bucket selection in Phase-2 with DR

◆ Without DR, simply wait up to  $5120 \times 96 \text{ ns} \sim 493 \mu\text{s}$

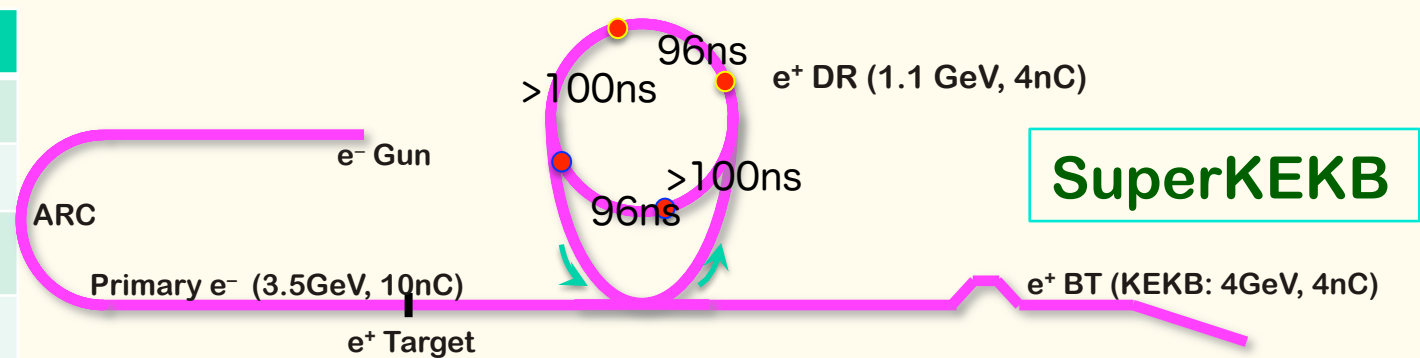
❖ 96 ns : highest common frequency between linac – ring



◆ With DR, in order to select arbitrary bucket in MR, have to wait up to  $\sim 4.5 \text{ ms}$ , even if a bucket in DR was carefully selected

❖ Power supply can wait only 2 ms, one of only 2798 buckets in 5120 buckets can be selected, may have to change LLRF condition at latter half of linac every pulse

Inj.	D.R.	Ext.
e+ 1	e+ 1	
e- 2	e+ 1	e- 2
e+ 3	e+ 3,1	e+ 1
e- 4	e+ 3	e- 4
e+ 5	e+ 5,3	e+ 3
e- 6	e+ 5	e- 6



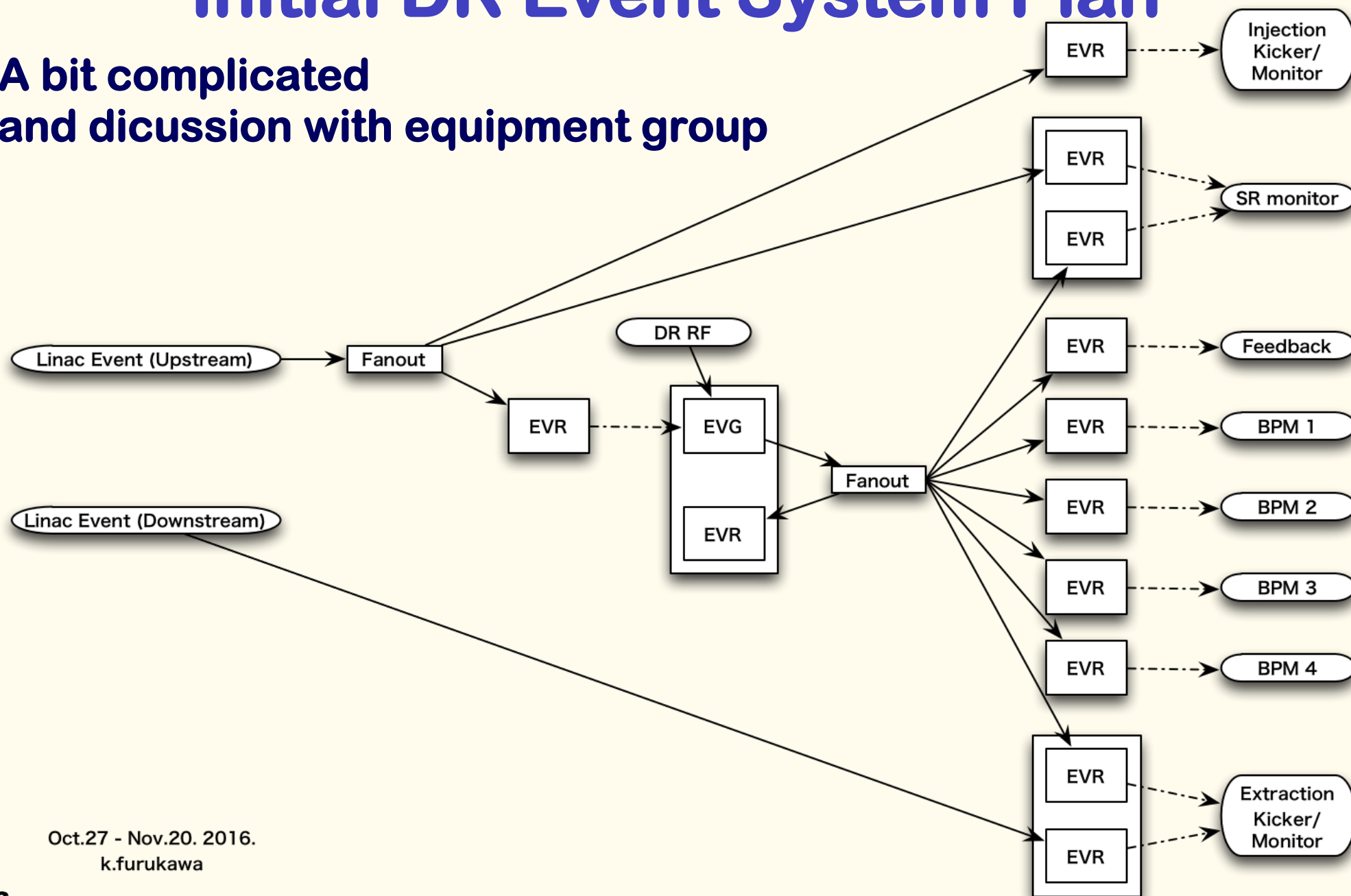
Can be a big challenge in LLRF precision

# Damping Ring Timing Requirement

- ◆ **Need to change main 508.9 MHz clock  $\pm$  50 kHz**
  - ❖ for beam dispersion function analysis
  - ❖ should be disconnected from other clocks
- ◆ **Injection / extraction kicker need charging trigger ~15 ms before firing**
  - ❖ for extraction beam stability not to blow up in linac
- ◆ **Pulse trains should be provided for BPM**
  - ❖ at revolution frequency (508.9MHz / 230)
  - ❖ synchronized to one of the beam bunches in DR
- ◆ **Several other timing signals for**
  - ❖ BT BPM, SOR light monitor, Bunch feedback, etc.

# Initial DR Event System Plan

- ◆ **A bit complicated and dicussion with equipment group**

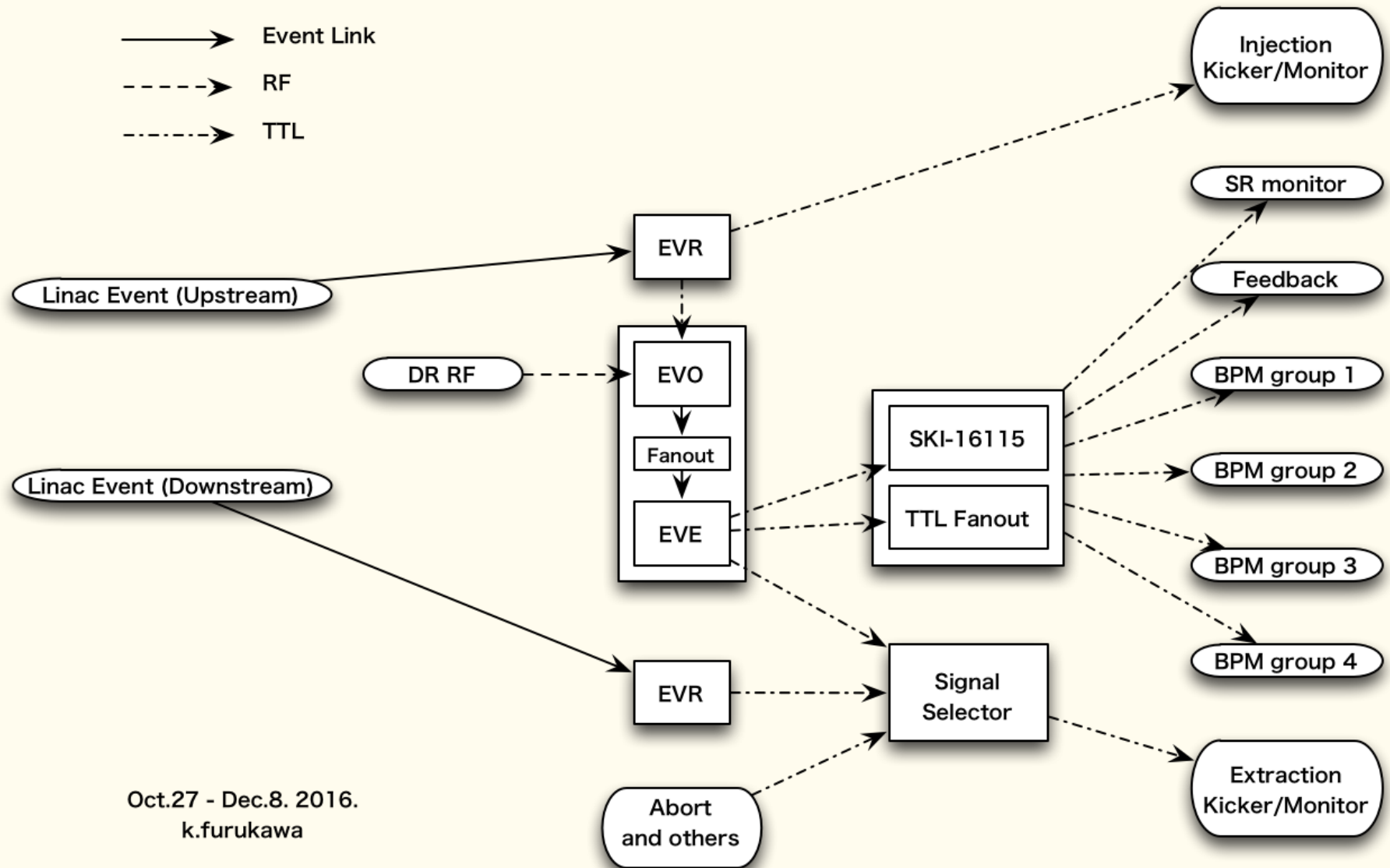


Oct.27 - Nov.20. 2016.  
k.furukawa



# DR Event Timing System

## ◆ Simplified timing configuration with MRF and SINAP modules

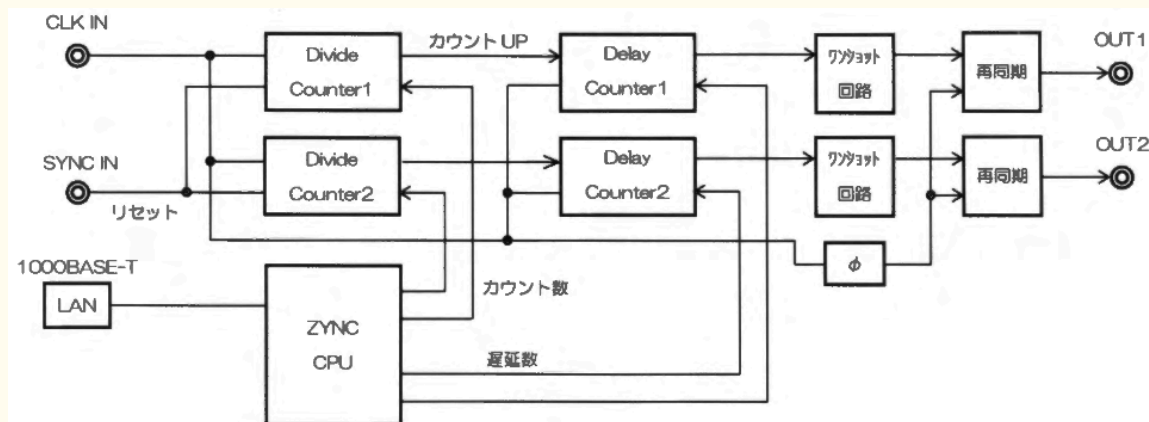


# Pulse Train Generator for BPM

## ◆ SKI-16115 arbitrary delay repetition pulse generator

*Tobiyama, Ikeda et al*

- ❖ Meet the specifications from BPM hardware
- ❖ EVR/MRF or EVE/SINAP can generate those pulse trains but this dedicated module may play better role





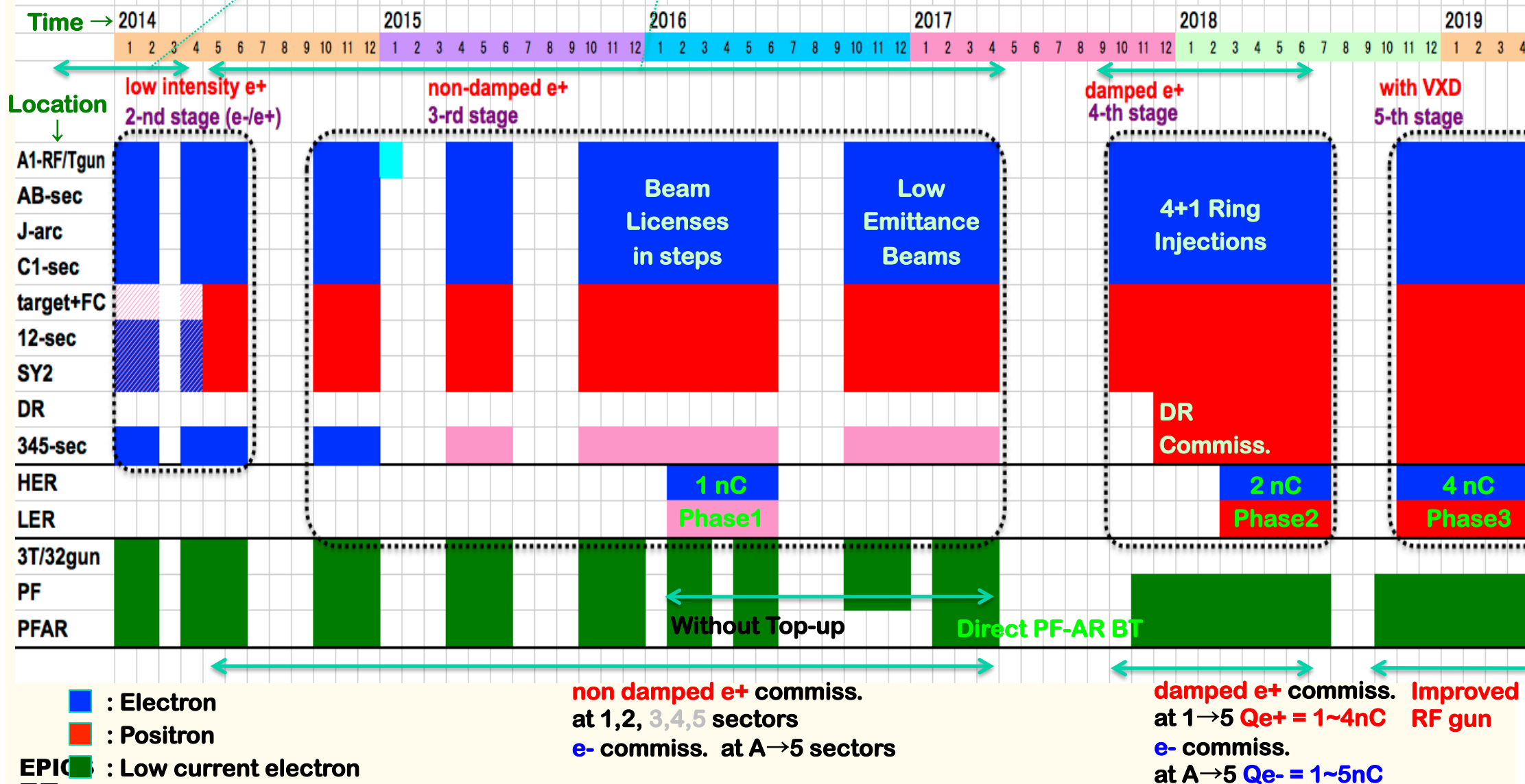
# Linac Schedule Overview at May.2017

RF-Gun e- beam  
commissioning  
at A,B-sector

e- commiss.  
at A,B,J,C,1

e+ commiss.  
at 1,2 sector (FC, DCS, Qe- 50%)  
e- commiss.  
at 1,2,3,4,5 sector

Phase1: high emittance beam for vacuum scrub  
Phase2,3: low emittance beam for collision





# Labview and PXI (off topic)

## ◆ Pulsed magnet controls, and several others

### ❖ Labview local controls

- ✧ On PXI (cPCI) and Windows as well as cRIO, ~15 systems
- ✧ Stable ! and runs at 50Hz more than several months
- ✧ With remote EPICS/CA viewer, and local archiver
- ✧ Managed by an equipment group

### ❖ This system will be used at least for the initial stage

- ✧ Whether the control group take care as is ... ?

### ❖ Hope to exchange experiences between users

### ❖ Another discussion is PXI or $\mu$ TCA to solve performance issues ?

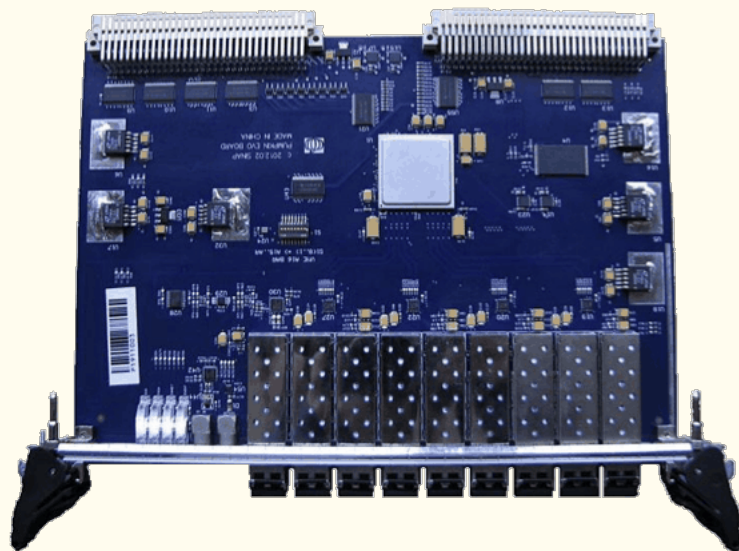
# Conclusion

- ◆ Injector linac, damping ring, EPICS control system, event-based synchronous system are being constructed
- ◆ Partially confirmed in phase-I commissioning in 2016
- ◆ Phase-II commissioning is just around the corner

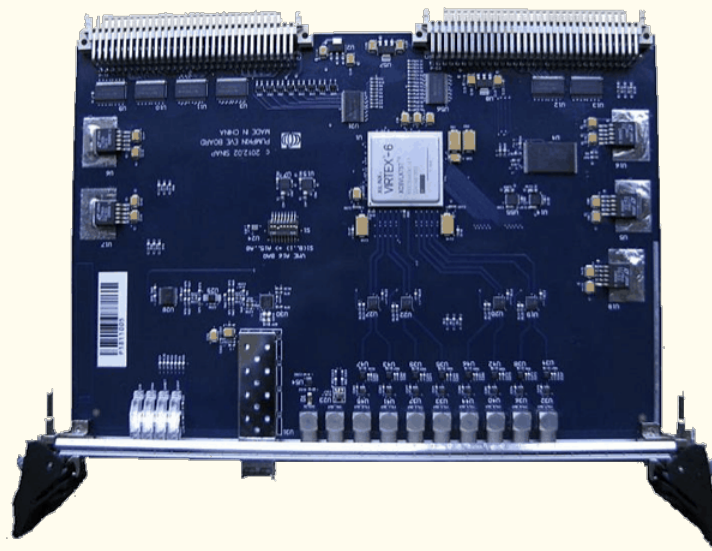


# Compatible MRF-Event Hardware

- ◆ RF monitor system
  - ❖ Embedded EVR for event sync. with Vertex-6 and SFP
- ◆ LLRF system for damping ring
  - ❖ MicroTCA LLRF module with Vertex-5 and SFP
- ◆ Detector interface
  - ❖ Possible embedded EVR in fast detector-veto system
- ◆ SINAP VME and PLC modules for damping ring



VME EVO (EVG)



VME EVE (EVR)



PLC EVR