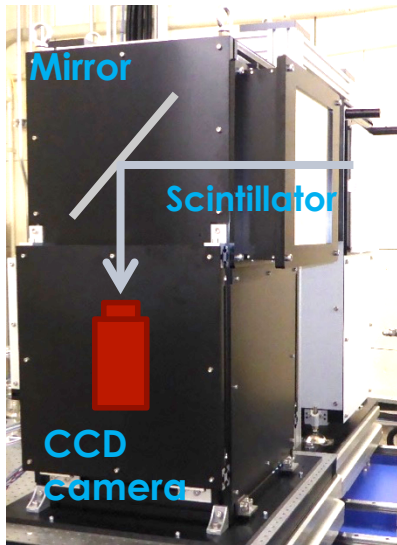


Development of counting-type detectors for energy-resolved neutron imaging at RADEN

Joe Parker
CROSS
BL22 Group

Neutron imaging detectors at RADEN

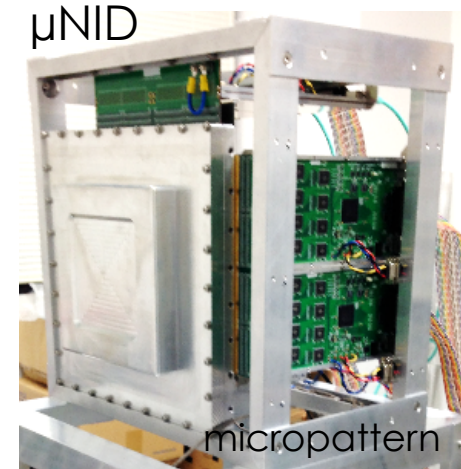
Camera type



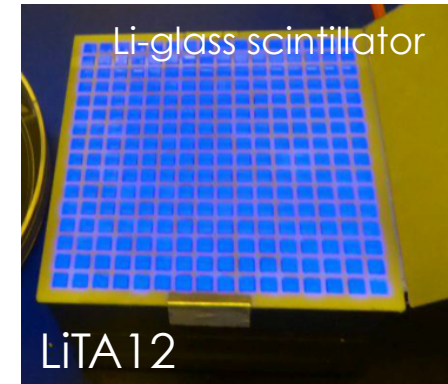
- Single-mirror CCD system (Andor iKon-L, EMCCD)
- Neutron color I.I. (high-res, high-speed)



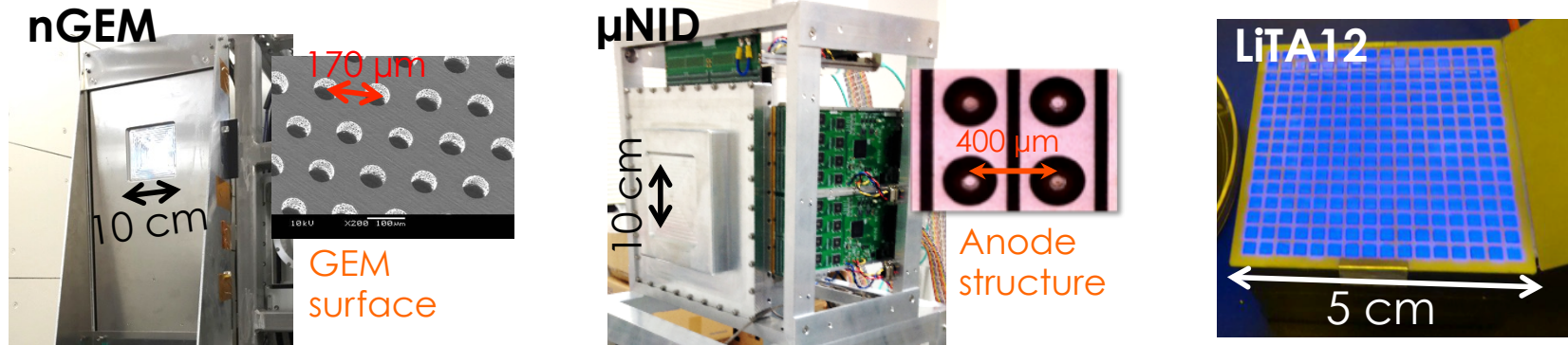
Counting type



- nGEM (^{10}B)
- μNID (^3He)
- LiTA12 (^6Li)

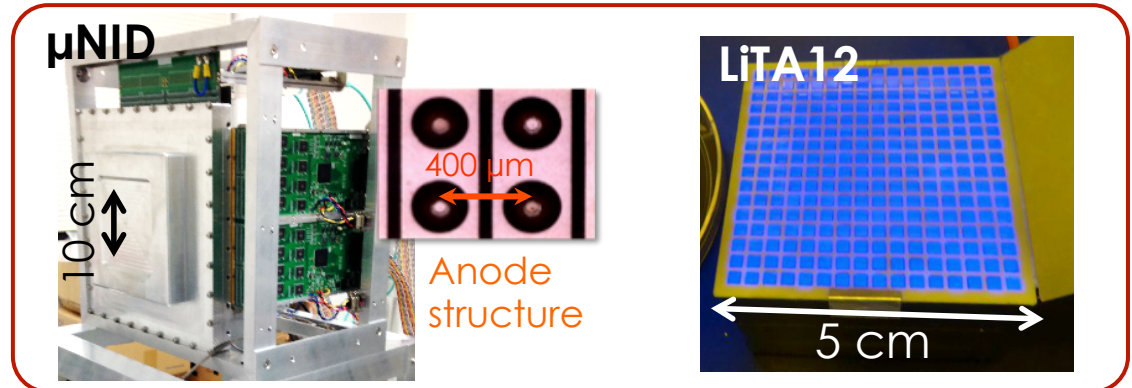
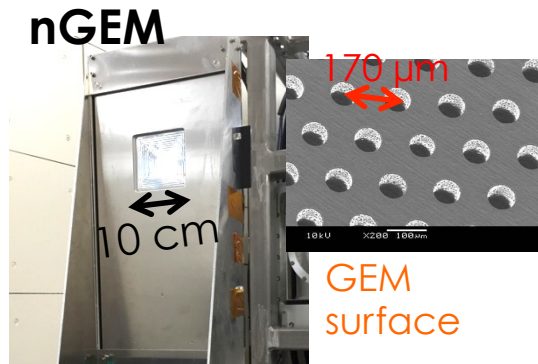


Counting-type detectors at RADEN



	nGEM	μNID	LiTA12
Detector type	Micropattern	Micropattern	Scintillator
Converter material	^{10}B	^3He	^6Li
Active area	100 x 100 mm ²	100 x 100 mm ²	50 x 50 mm ²
Spatial resolution	1 mm	0.1 mm	3 mm
Time resolution	10 ns	0.25 μs	40 ns
Efficiency (thermal)	10%	26%	23%
Count rate	< 0.5 Mcps	1 Mcps	6 Mcps
Gamma sensitivity	10 ⁻⁴	< 10 ⁻¹²	low

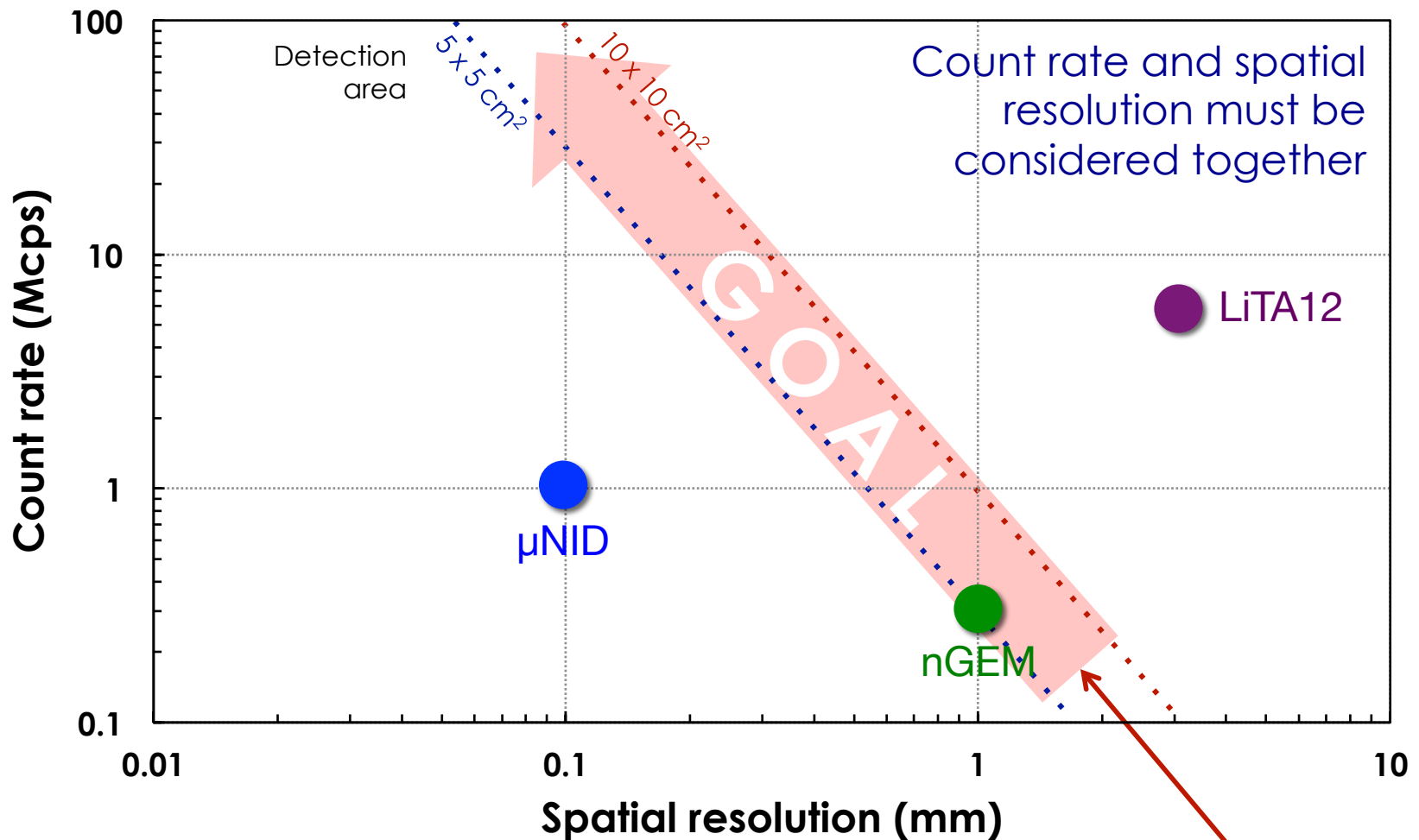
Counting-type detectors at RADEN



Focus of development at RADEN

	nGEM	μNID	LiTA12
Detector type	Micropattern	Micropattern	Scintillator
Converter material	^{10}B	^3He	^6Li
Active area	100 x 100 mm ²	100 x 100 mm ²	50 x 50 mm ²
Spatial resolution	1 mm	0.1 mm	3 mm
Time resolution	10 ns	0.25 μs	40 ns
Efficiency (thermal)	10%	26%	23%
Count rate	< 0.5 Mcps	1 Mcps	6 Mcps
Gamma sensitivity	10^{-4}	< 10^{-12}	low

Current performance



Count rate required at given spatial resolution for Bragg-edge measurement time of 10 hours

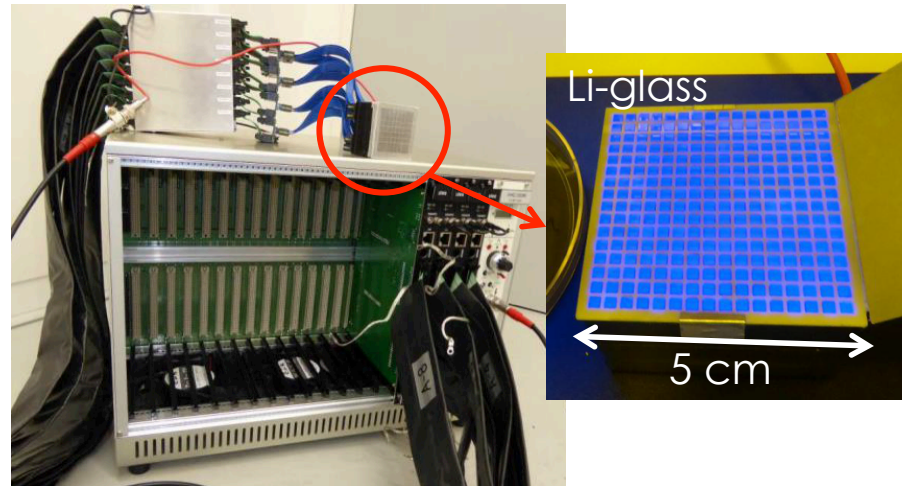
Development of counting-type detectors

- Optimization of Li-glass detector
 - Improve spatial resolution using super resolution techniques
- Continuing development of μ NID
 - Optimization of detector hardware/analysis algorithms
 - Small-pitch MEMS μ PIC
 - μ NID with boron converter
- Improvement of control/analysis software for Li-glass and μ NID
 - Integration into RADEN control system
 - Optimization of analysis code, improve ease-of-use

LiTA12

Li-6 time analyzer 2012 (LiTA12)

- Li-glass scintillator with Ce activator (GS20) ($2.1 \times 2.1 \times 1 \text{ mm}^3 \times 256$)
- Hamamatsu H9500 multi-anode PMT
- Improve spatial resolution with super resolution techniques
 - Charge centroiding with single, flat scintillator
 - Composite multiple images with sub-pixel shifts

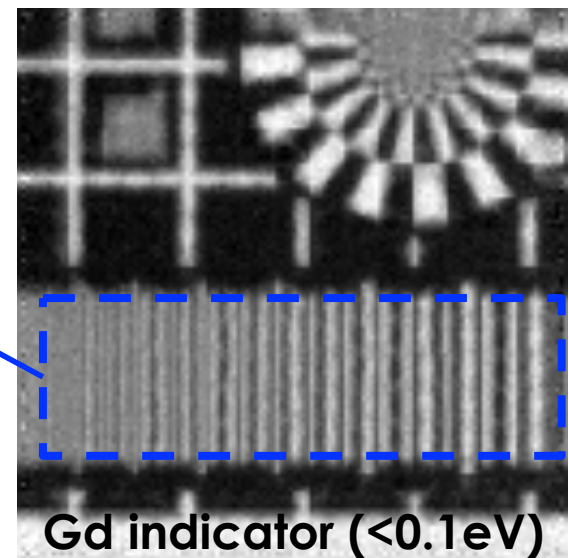
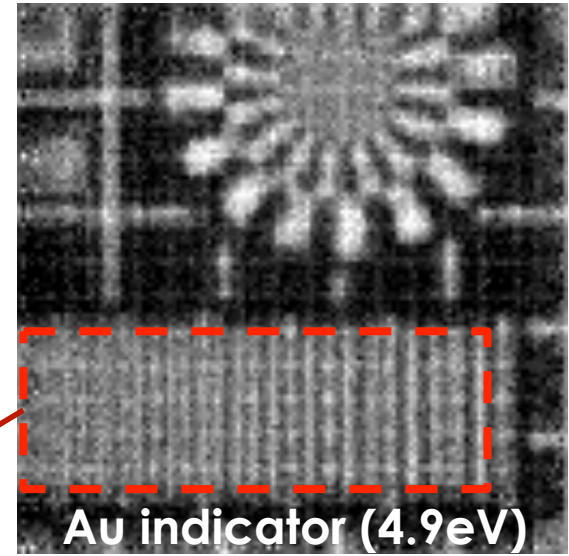
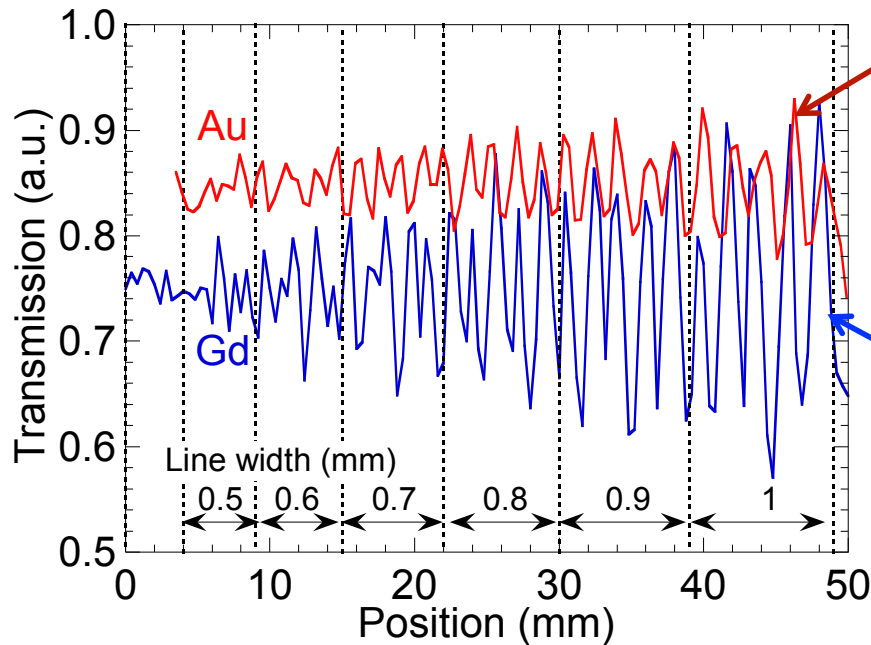


Li-glass detector parameters

Area	5 x 5 cm ²
Spatial resolution	3 mm
Time resolution	40 ns ~
Efficiency (thermal)	23%
Count rate	6 Mcps

LiTA 12 with charge centroiding

- 1mm thick ${}^6\text{Li}$ -glass plate in place of pixels
- Spatial resolution improved by the centroid computation
- ~ 0.7 mm was obtained for both Au, Gd indicators



LiTA12 with multi-image compositing

6 x 6 scan of Gd test chart

- 0.5 mm step size
- 36 images total

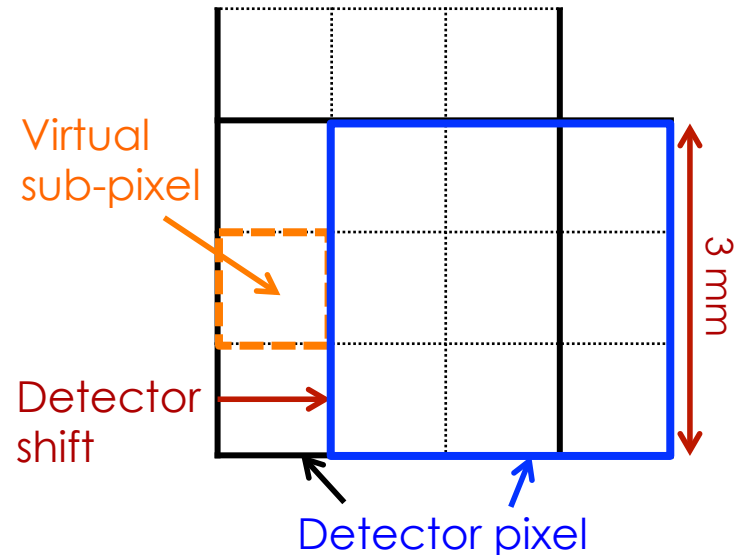
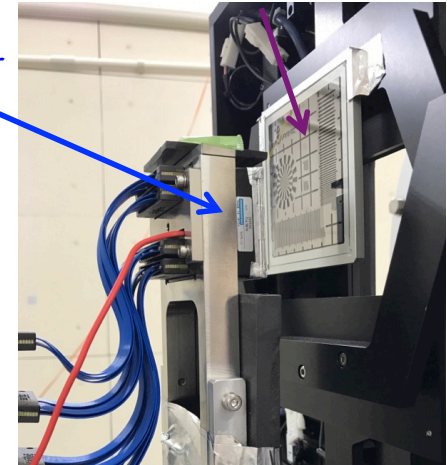


FOV: 50 x 50 mm²

LiTA12 detector head

Detector on remote controlled stage

Gd test target



LiTA 12 with multi-image compositing

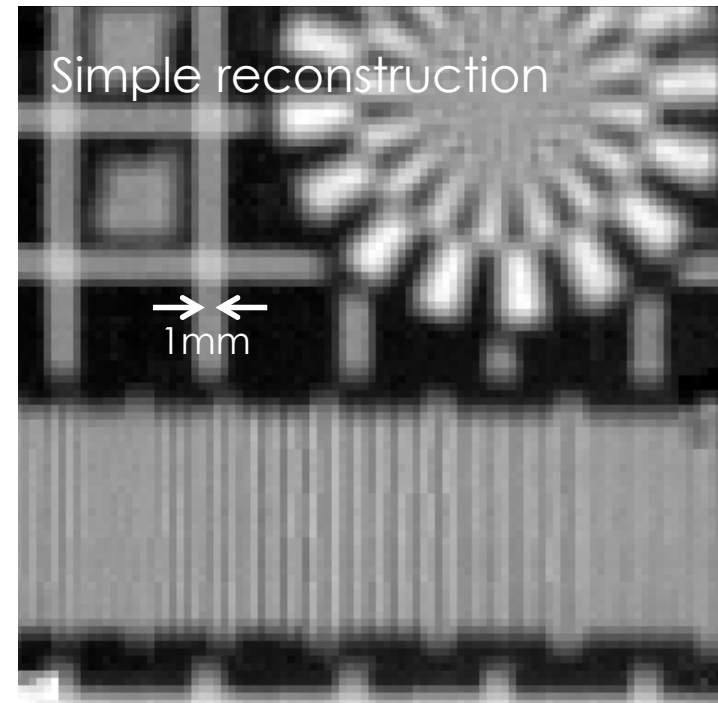
6 x 6 scan of Gd test chart

- 0.5 mm step size
- 36 images total

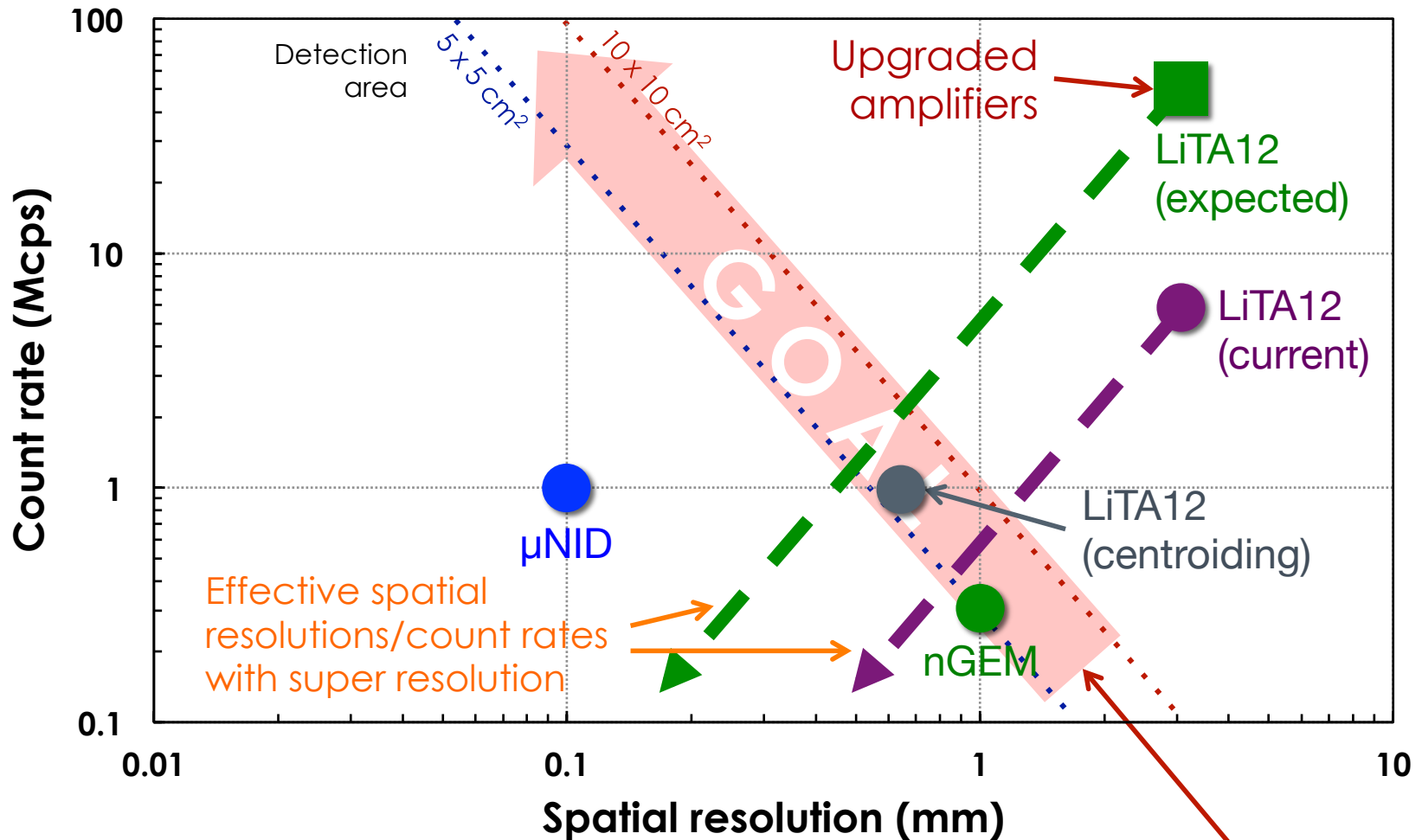
Simple reconstruction indicates it should be possible to extract sub-pixel features



FOV: 50 x 50 mm²



LiTA12: current and expected performance

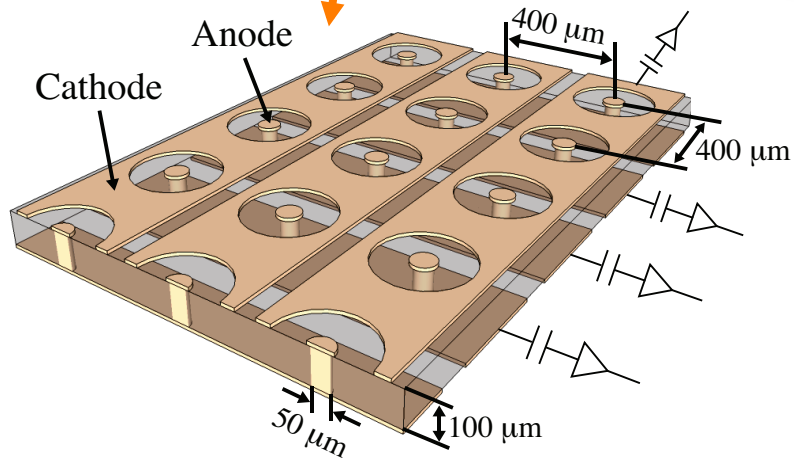
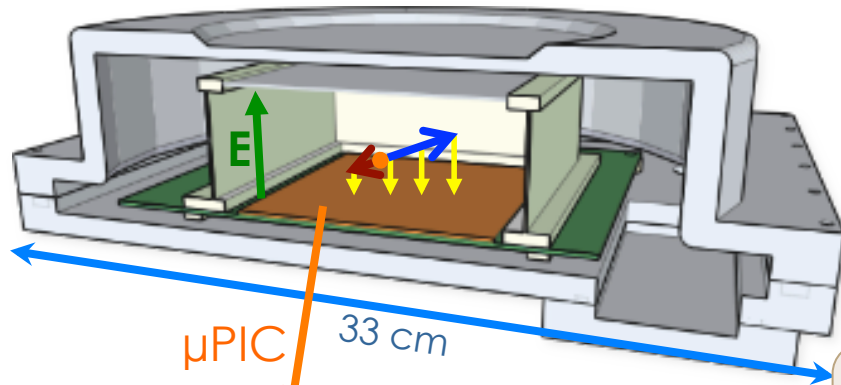
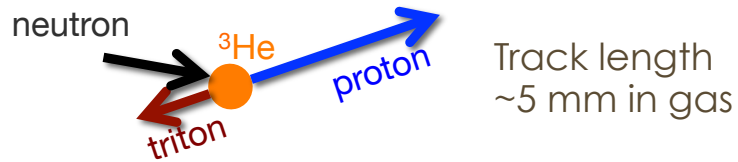


Count rate required at given spatial resolution for Bragg-edge measurement time of 10 hours

Standard μ NID

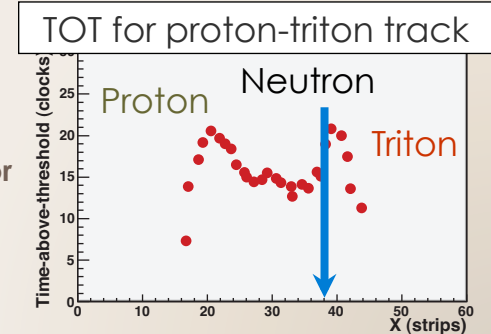
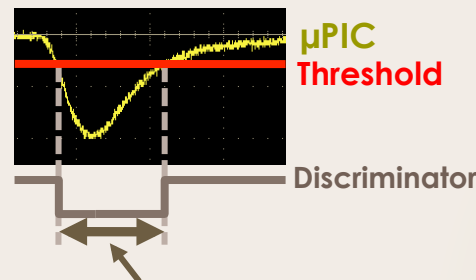
μ PIC-based neutron imaging detector (μ NID)

Neutron detection via ^3He



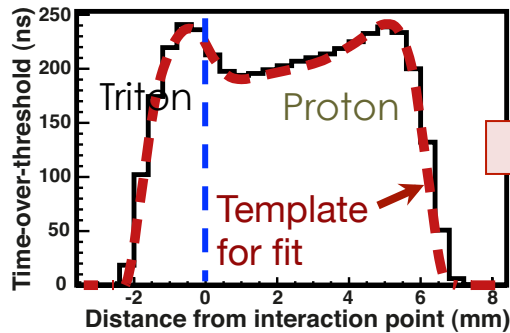
- CF_4 -isobutane- ^3He (45:5:50) gas mixture at 2 atm
- 3-dimensional tracking of decay pattern
- Energy via time-over-threshold
- Compact ASIC+FPGA data encoder

Digital encoder with time-over-threshold (TOT)



Performance of standard μ NID

Measured TOT distribution



Fine spatial resolution from fit to TOT distribution

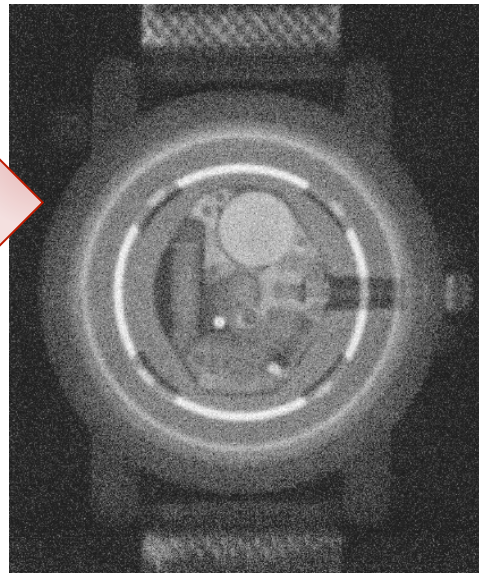
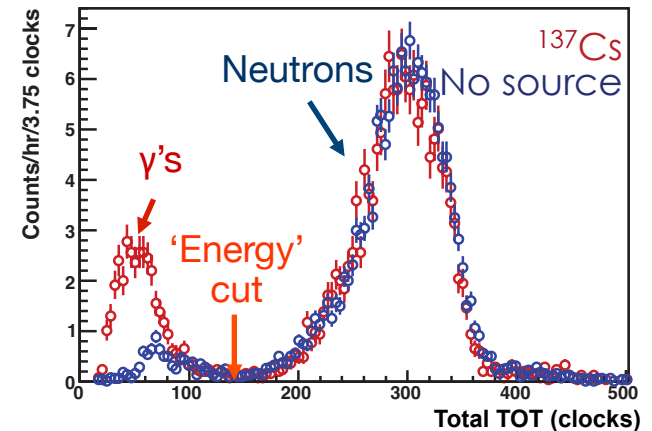


Image taken at NOBORU (2011)

Strong gamma rejection using sum of TOT



Performance characteristics

Active area	Spatial resolution	Time resolution	γ -sensitivity	Efficiency @25.3meV	Rate capacity	Effective max. rate
10 x 10 cm ²	0.1 mm	0.25 μ s	< 10 ⁻¹²	26%	8 Mcps	1 Mcps

Spatial resolution at RADEN

- Refinement of neutron position reconstruction algorithm
- Image of Gd test pattern
- L/D: 5000, Exposure: 1.5 hours
- 10% contrast at 5 lp/mm (100 μ m line width)

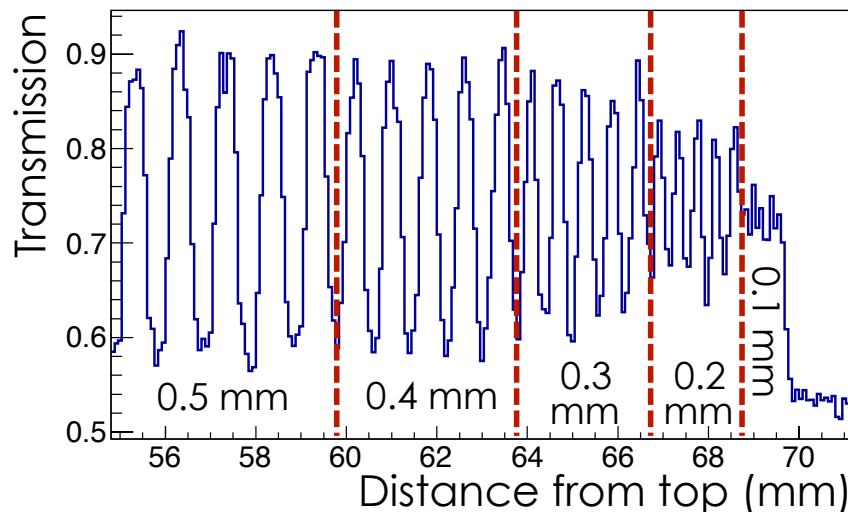
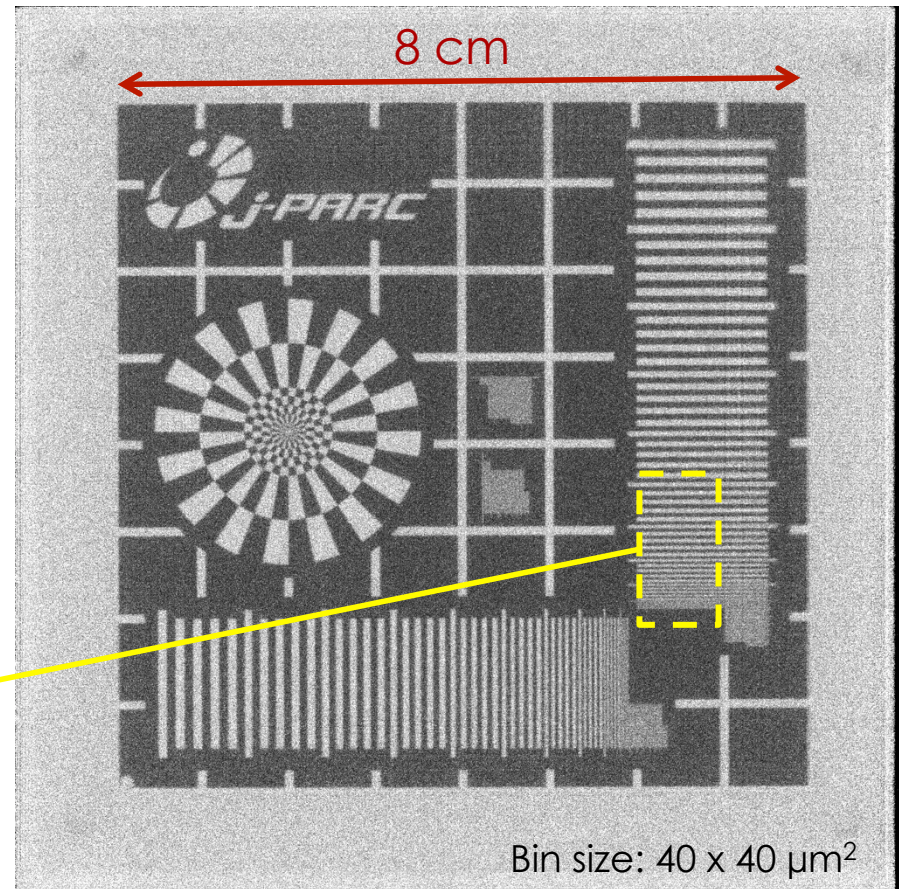
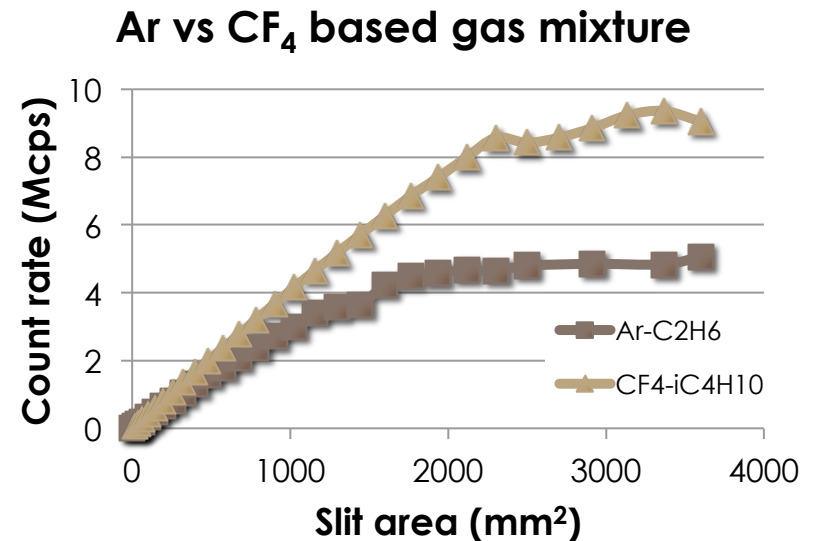
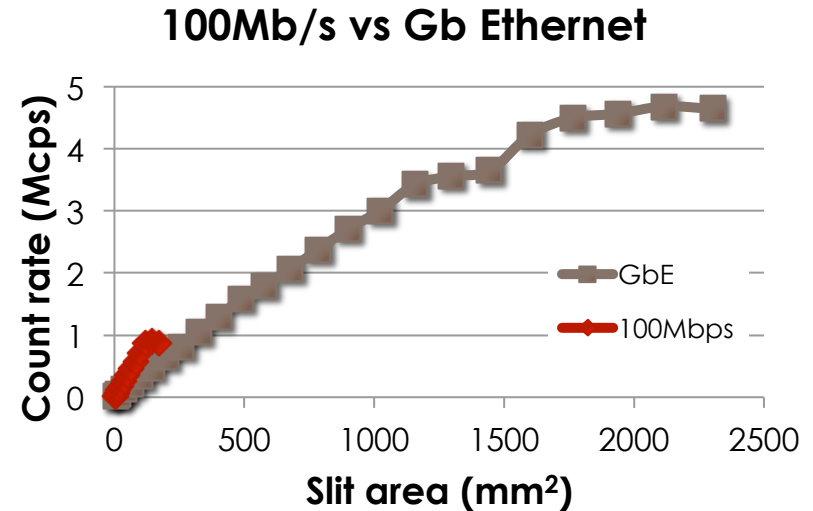


Image of Gd test target



Optimization of rate performance

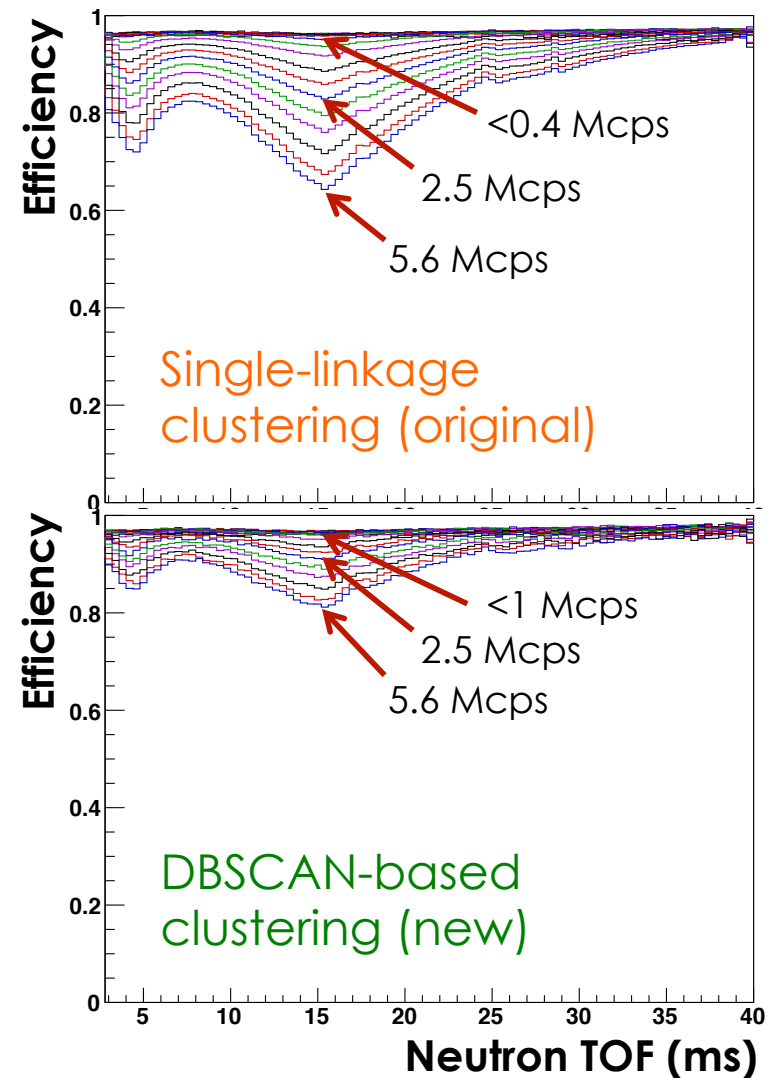
- Revised data encoder hardware (100BASE-T → Gigabit Ethernet)
 - About 7 times increase in rate capacity
- Change from Ar to CF₄ based gas mixture
 - About 2 times increase due to smaller event size
- Total increase in count rate capacity from 0.6 to 8 Mcps
- Usable rate limited by offline analysis



Improvement of clustering algorithm

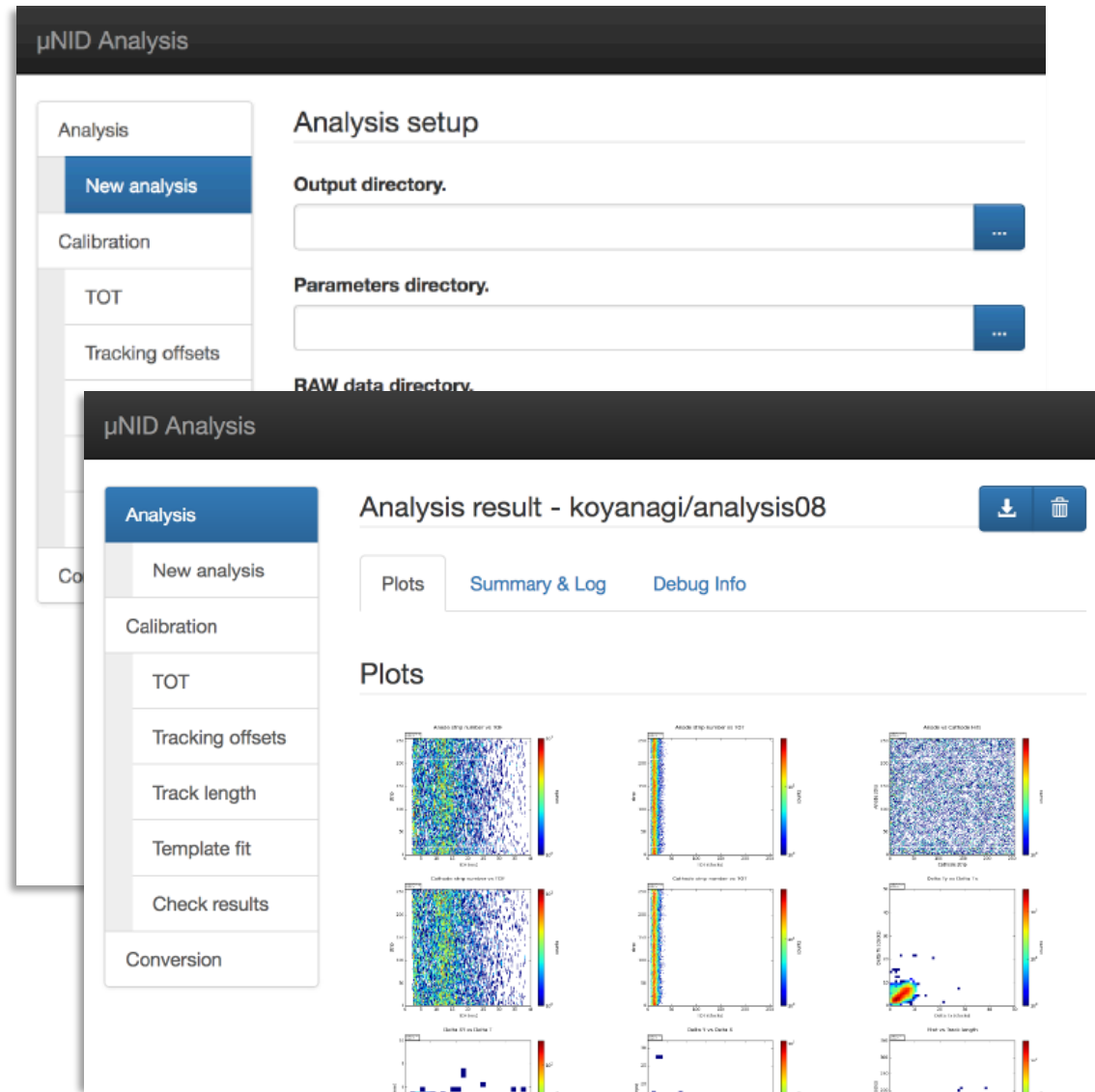
- Raw hits are clustered into neutron events (~14 hits/event)
- Change from single-linkage algorithm to DBSCAN-based algorithm with explicit pile-up event resolution
- Event loss improved from 2% at 400 kcps to 2% at 1 Mcps
 - Data taken with fixed area and increasing neutron flux
 - Efficiency of analysis determined by comparing numbers of raw hits and reconstructed neutron events

Event reconstruction efficiency



μ NID analysis GUI/control software

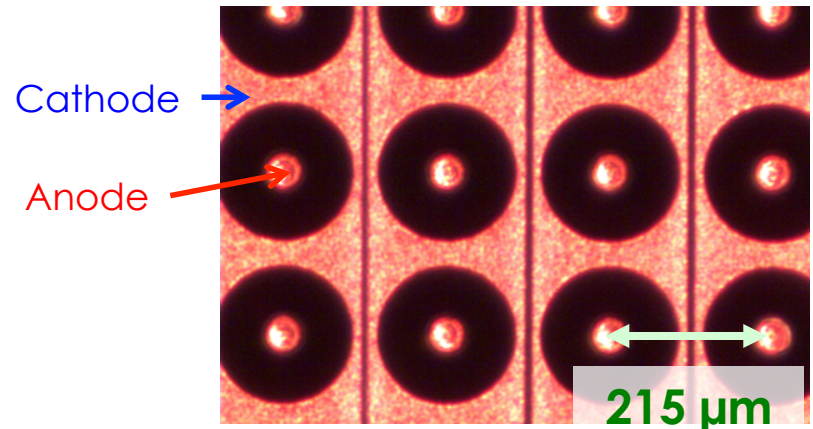
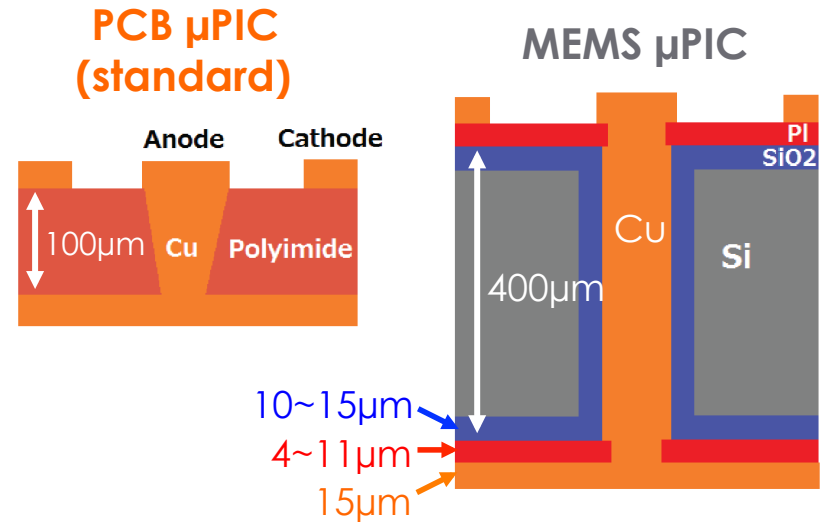
- Preparing new GUI for offline analysis
 - Focus on ease-of-use
- Preparing new control software
 - Based on DAQ middleware
 - Integration into beam line control system (IROHA2)



Small-pitch MEMS μ PIC

Small-pitch MEMS μ PIC

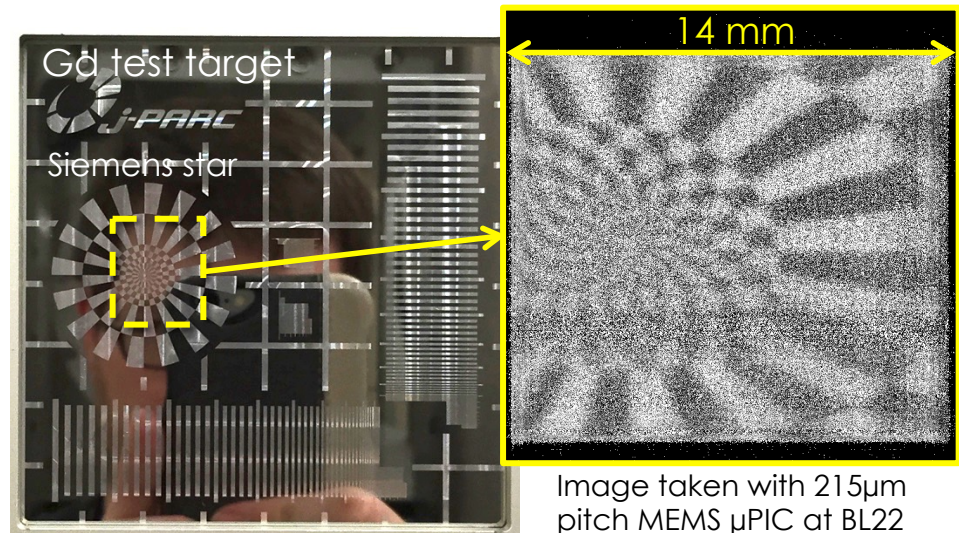
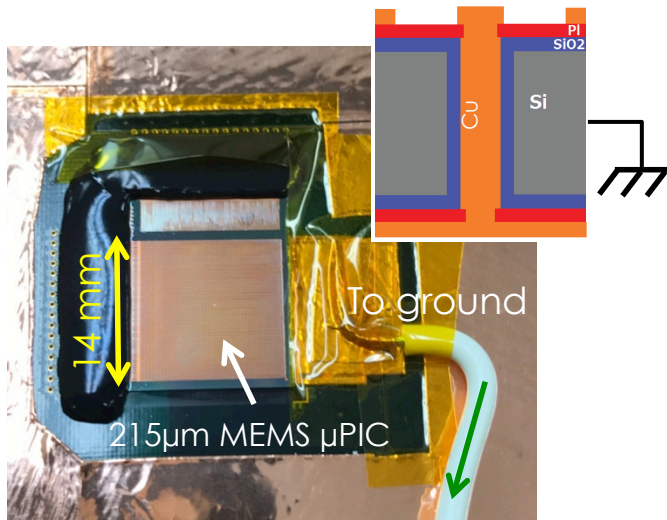
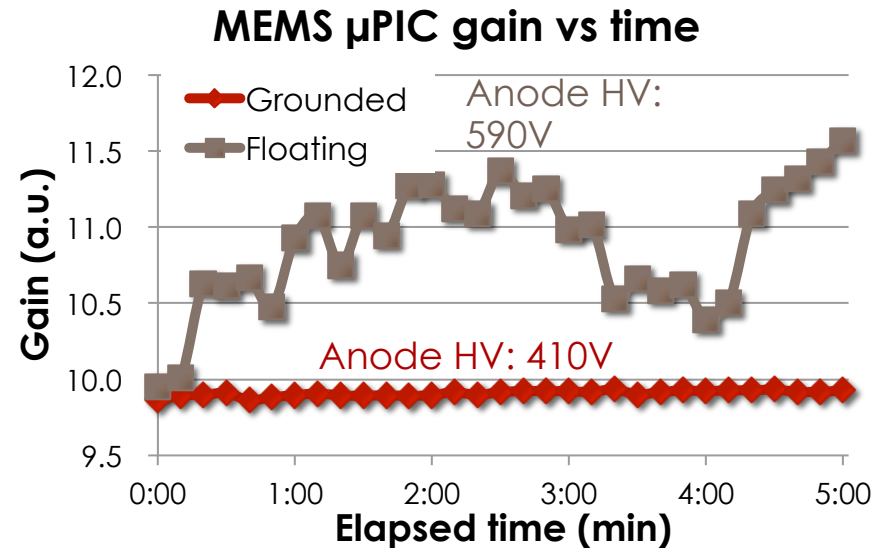
- Improve spatial resolution by reducing strip pitch
- Develop small-pitch μ PIC
 - Standard μ PIC (400 μ m) \rightarrow limit of printed circuit board process
 - Manufacture using MEMS on silicon substrate (大日本印刷)
 - Started with small test element (14 x 14 mm²); now preparing larger MEMS μ PICs (55 x 55 mm²)
- Initial tests found issue with gain stability
 - Steady increase under neutron irradiation \rightarrow effect of Si substrate



Surface of MEMS μ PIC
(digital microscope)

MEMS μ PIC tests at RADEN

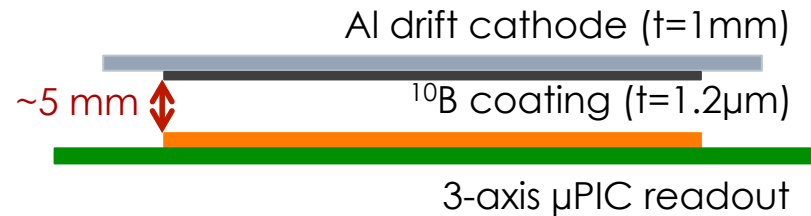
- MEMS μ PIC gain observed to increase with neutron exposure
- Grounding Si substrate appeared to stabilize gain
- First image successfully taken after stabilizing gain



μ NID with boron converter

μ NID with boron converter (B- μ NID)

- Increase count rate capacity by reducing event size
 - Switch from ^3He (p,t) to ^{10}B (α ,Li) for 3x smaller event size
 - Trade-off in spatial resolution
- μ NID with flat boron converter (for initial testing)
 - Thin ^{10}B layer \rightarrow low efficiency (3~5%)
- Consider ways to improve detection efficiency



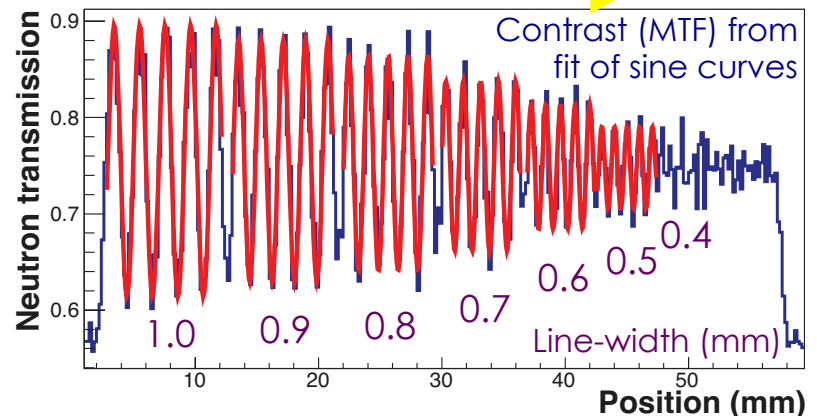
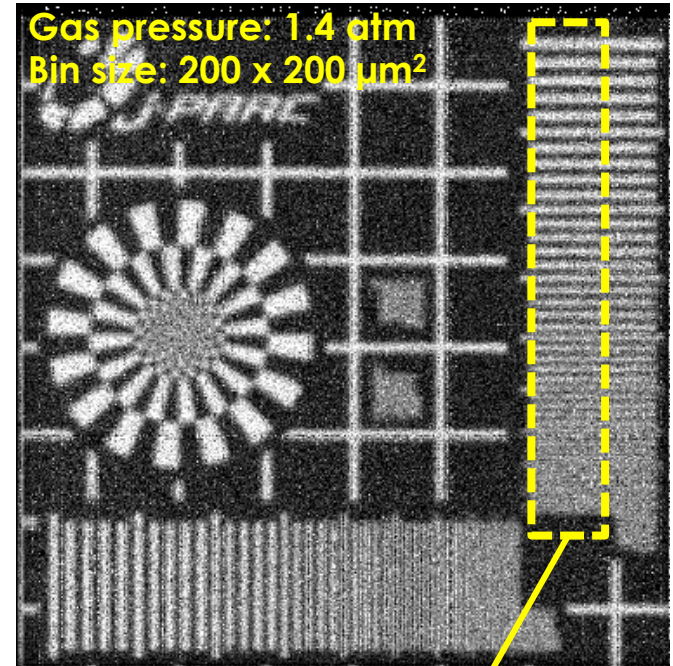
Expected performance

Efficiency@25.3meV	3~5%
Time resolution	10 ns
Spatial resolution	0.4~0.5 mm
Peak count rate	20~30 Mcps

Spatial resolution study at RADEN

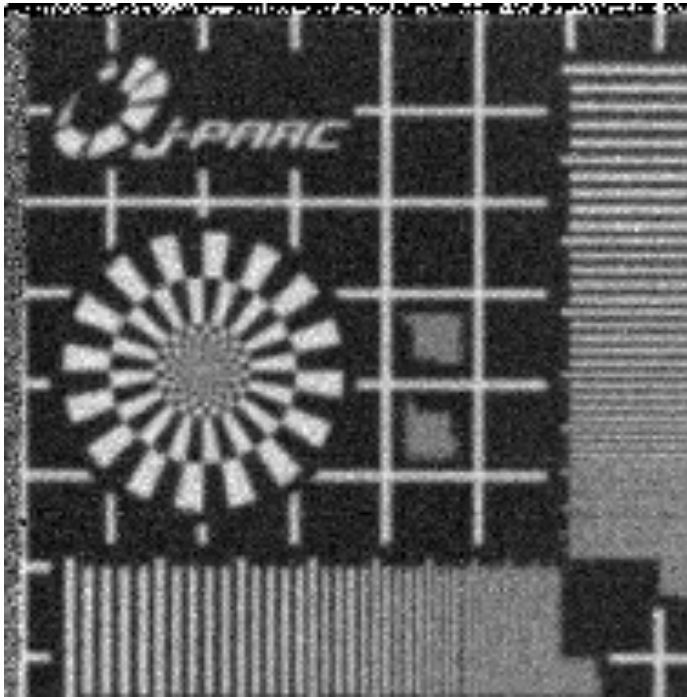
- Study of spatial resolution, event size vs. gas pressure (1.2 ~ 1.6 atm)
- L/D:1000, Exposure time: 15 mins
- Spatial resolution estimated from contrast of line-pairs (MTF)
- Maximum count rate estimated from event size: 22 Mcps

Pressure (atm)	1.2	1.4	1.6
Average hits/event	5.86	5.42	4.82
MTF @0.6mm	27%	36%	41%
Spatial resolution @10% MTF (mm)	0.50	0.48	0.45

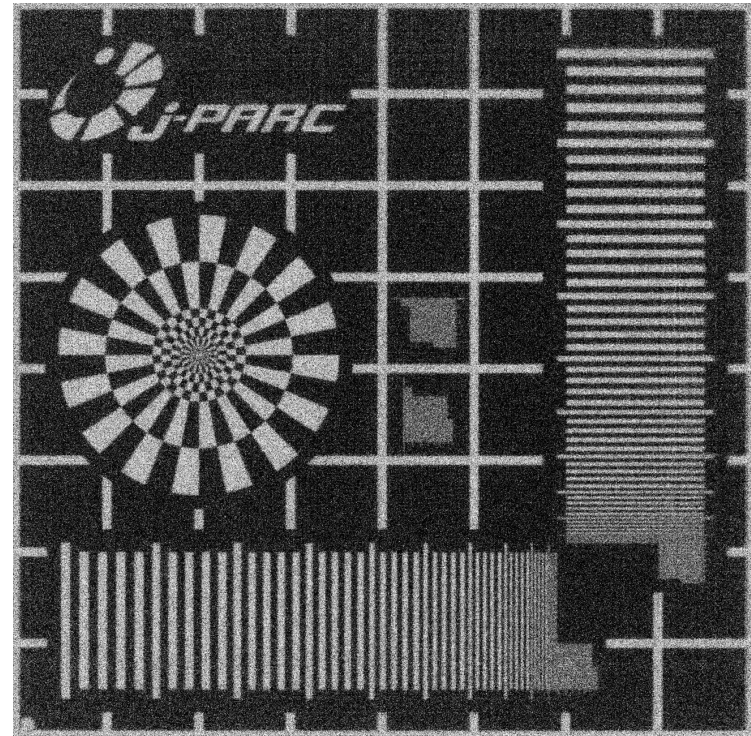


B- μ NID and μ NID

- μ NID: ^3He converter
- Larger event size but better position reconstruction



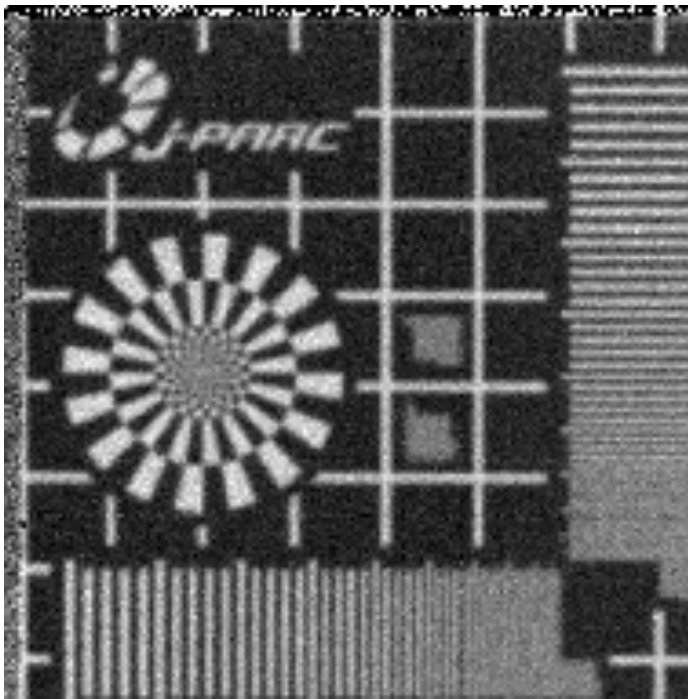
B- μ NID (1.6atm)
Spatial resolution: 0.45 mm



μ NID
Spatial resolution: 0.1 mm

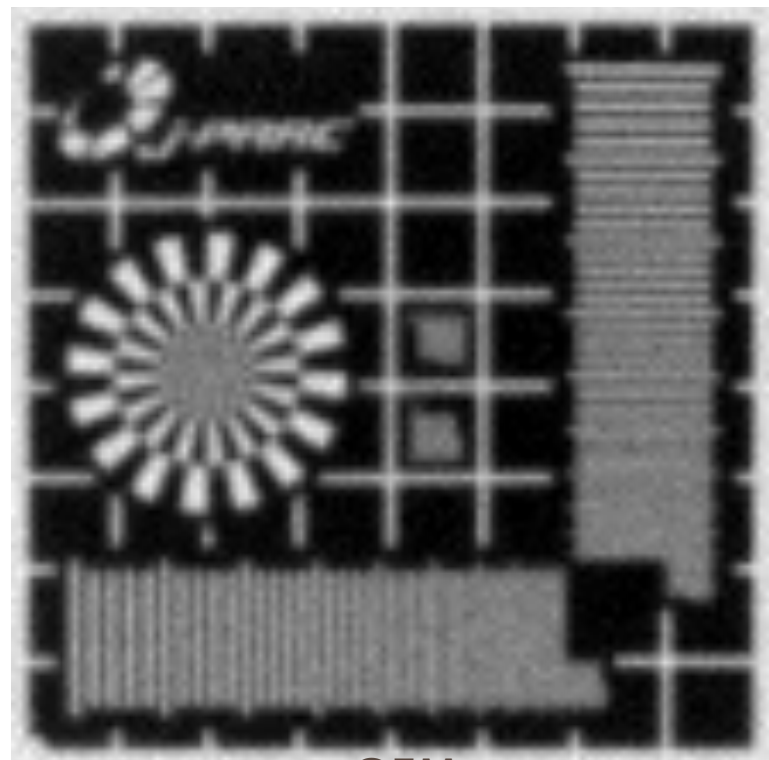
B- μ NID and nGEM

- nGEM: similar boron-coating
- Ar:CO₂ (90:10) at 1 atm
- 128 x 128 strips, 0.8 mm pitch
- Spatial resolution about 1 mm



B- μ NID (1.6atm)

Spatial resolution: 0.45 mm



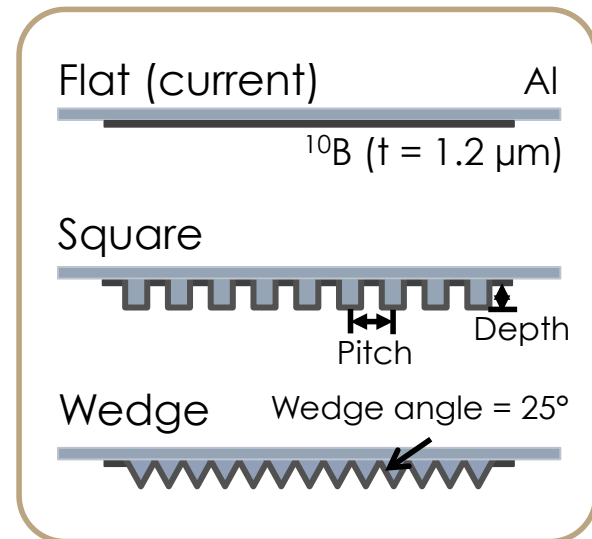
nGEM

Spatial resolution: 1 mm

Increase efficiency of B- μ NID

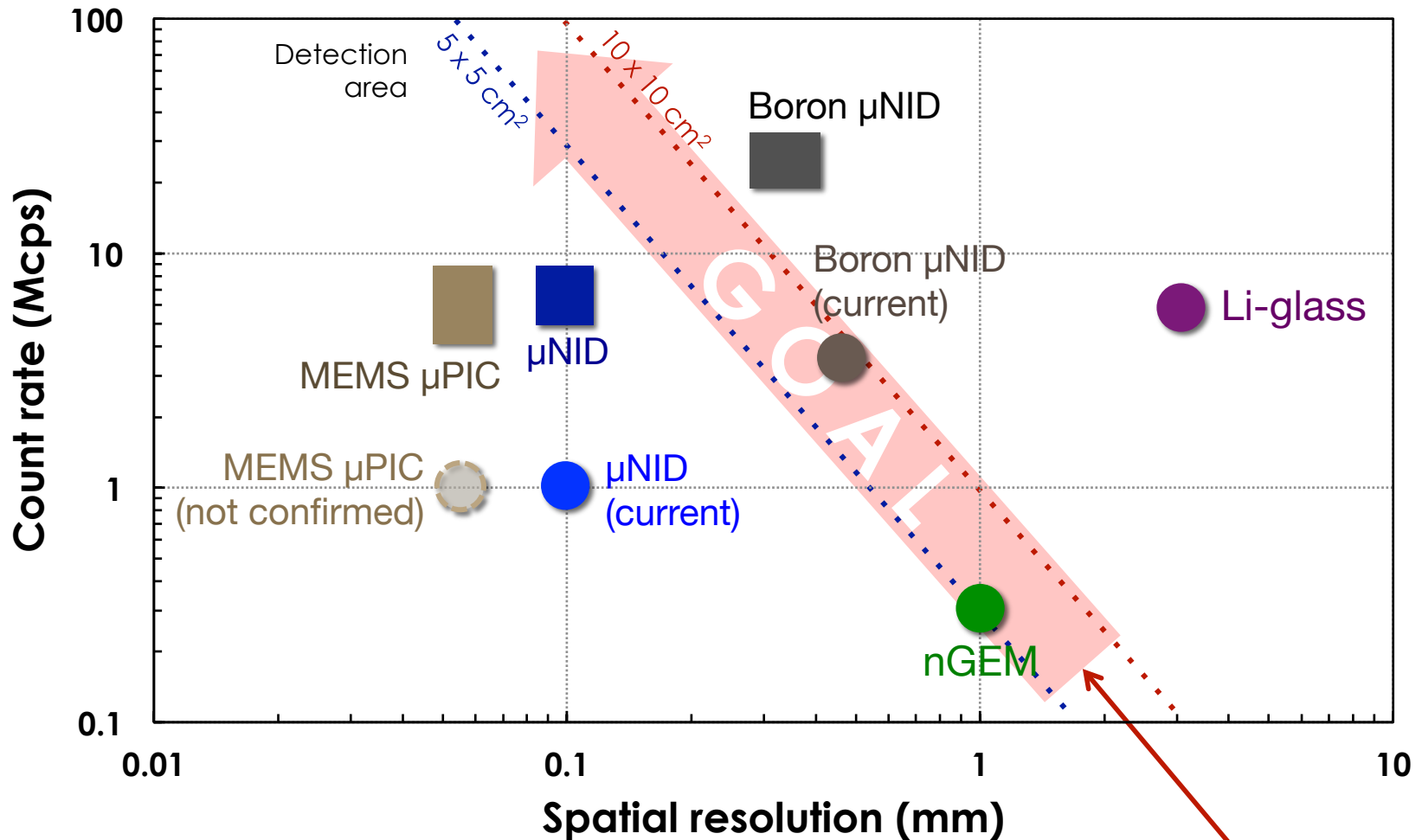
- Options for increasing efficiency
 - Insert additional boron layers (GEM, mesh, etc.)
 - Use micro-patterning of converter to increase surface area
- Preliminary simulations of patterned converters
 - Show improved efficiency and reduced event size

Simulation of boron converters



	Pitch (mm)	Depth (mm)	Event size	Eff. ratio
Flat	-	-	4.9	1
Square	0.4	0.2	3.8	1.1
Wedge	0.2	0.2	3.4	1.6

μ NID: current and expected performance



Count rate required at given spatial resolution for Bragg-edge measurement time of 10 hours

Summary

- Development of detectors to meet the needs of conventional and energy-resolved neutron imaging at RADEN is ongoing
- Optimization of the LiTA12
 - Improved spatial resolution with flat scintillator and charge centroiding, promising results with multi-image compositing
- Standard μ NID
 - Refining analysis for improved spatial resolution/image quality and improved rate performance
 - Preparing easy-to-use analysis GUI and control software
- Continuing μ NID development
 - Developing small-pitch μ PIC for improved spatial resolution
 - Started testing of μ NID with boron converter